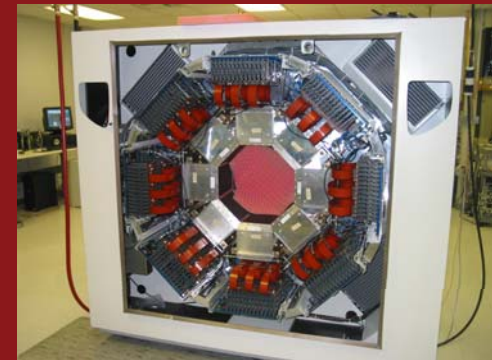
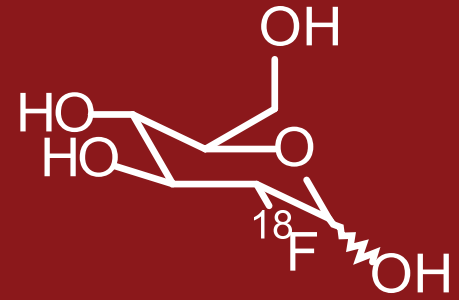


The Future of Nuclear Medicine

TRIUMF: Saturday Morning Lecture, Oct. 15th, 2011

Paul Schaffer | Deputy Head, Nuclear Medicine | TRIUMF



Overview

- Introduction
- Brief History and Molecular Imaging Defined
- Nuclear Reactors and the ‘Case of the Missing Isotope’
- How (TRIUMF) accelerators will solve the isotope dilemma
- Nuclear Medicine: Today
- Nuclear Medicine: Looking Forward

Medical Imaging in Humans



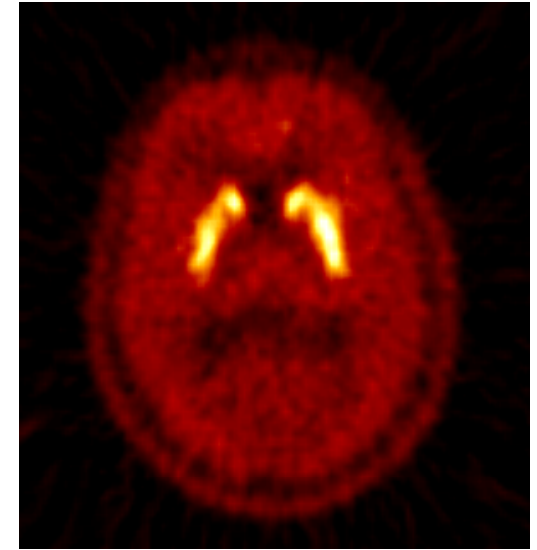
cardiology

Diagnostic and Invasive Cardiology website on November 9, 2006



Courtesy of R. Wassenaar, Ottawa Heart Institute

oncology

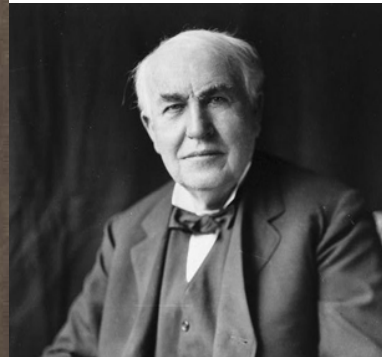
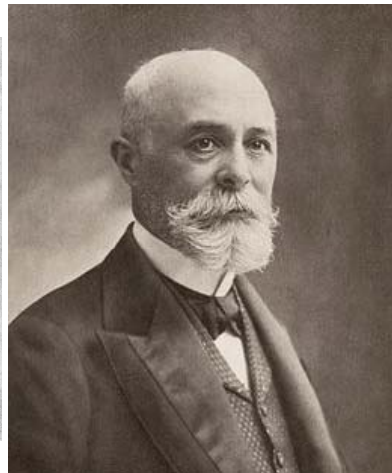


neurology

Courtesy of UBC Dept. of Neurology

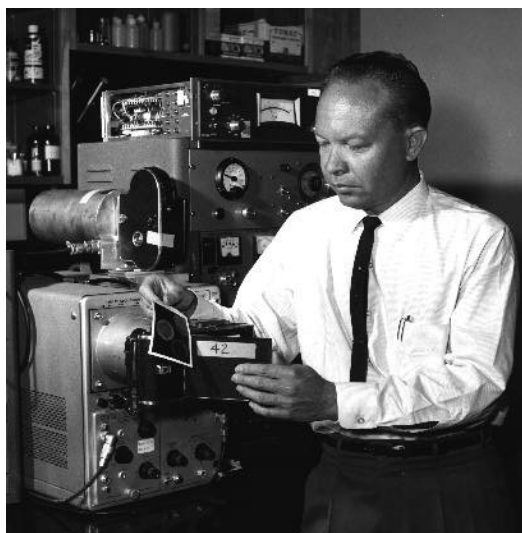
A Brief History

- 1895 – Roentgen discovers X-rays
- 1896 – Edison created fluoroscope
 - Becquerel discovered radioactivity (shared Nobel Prize 1903)
- 1898 – M. Curie discovered radium, radioactivity is named
 - (shared Nobel Prize 1903)
- 1911 – George de Hevesy – first use of tracer, est. 'Tracer Principle' (Nobel Prize 1943 – recast in 1946 (??))



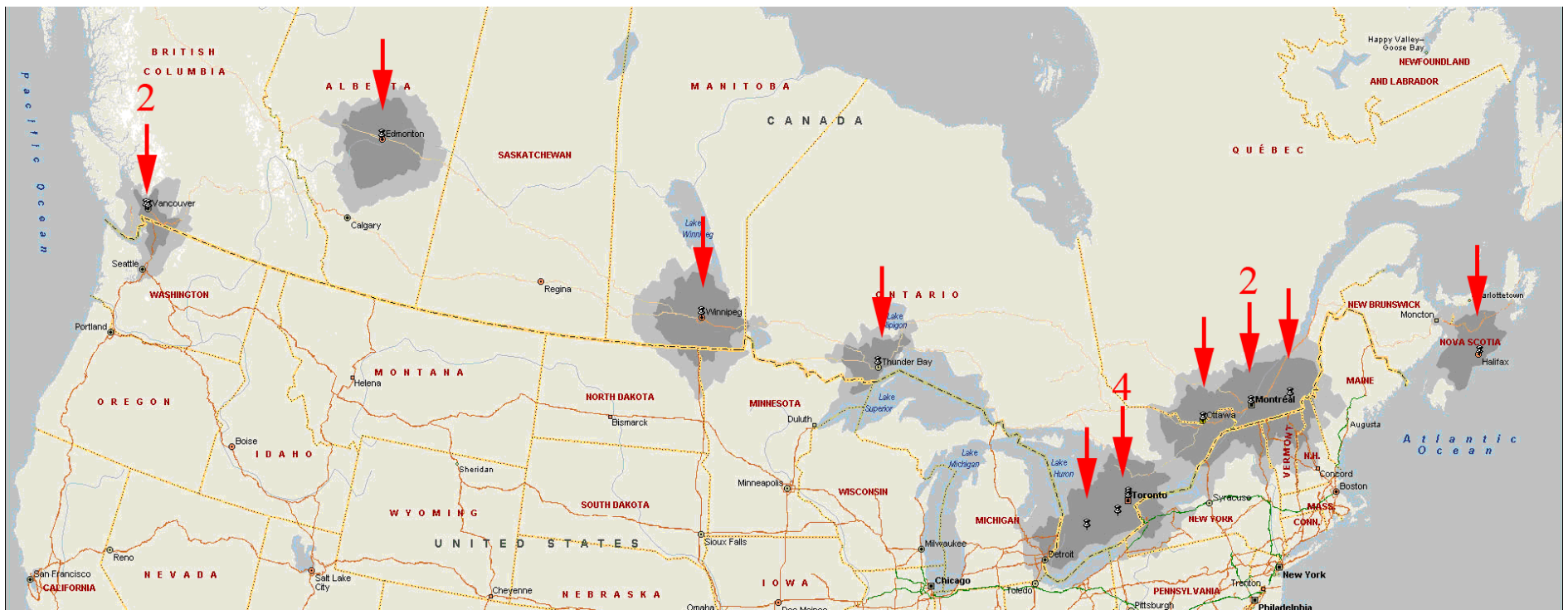
A Brief History

- 1958 – Hal Anger – gamma camera
- 1973 – Phelps invents PET scanner
- 1980 – PET program starts at TRIUMF
- 1998 – [^{18}F]FDG gains regulatory approval for reimbursement in USA
- 2000 – PET/CT is Time's invention of the year
- 2003 – Health Canada introduces FDG into clinical trials



PET in Canada today

- Canada has a growing cyclotron infrastructure
- Disease focus: Oncology, Neurology and Cardiology



Molecular Imaging Defined

... the *in vivo* characterization and measurement of biological processes at the cellular and molecular level...to probe the molecular abnormalities that are the basis of disease rather than to image the end effects...¹

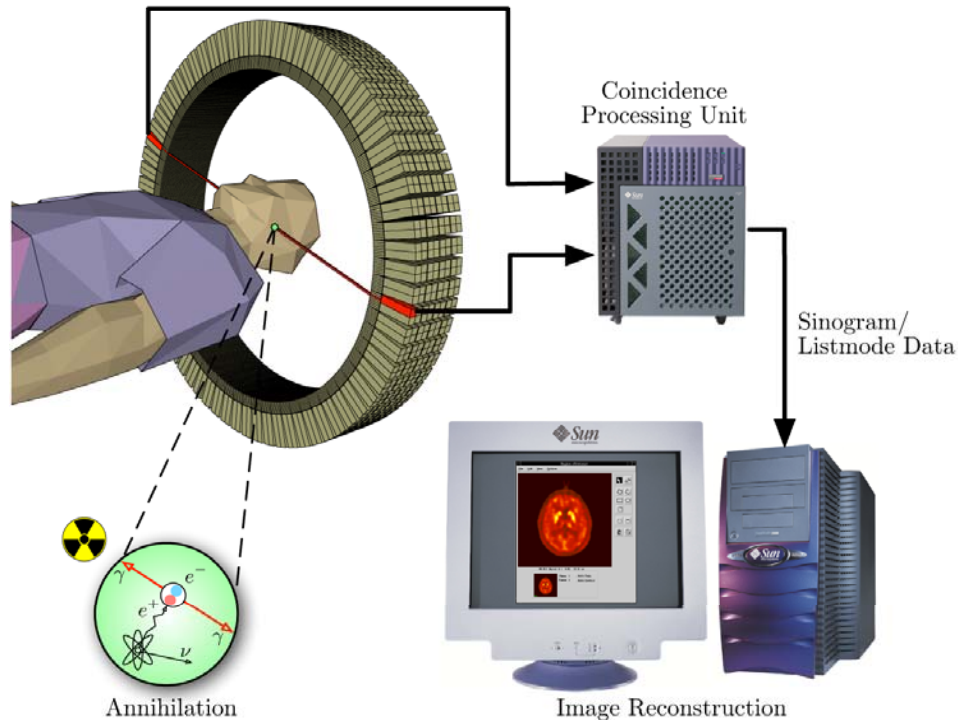
¹ R Weissleder and U Mahmood, Radiology 2001, 219, p316

...directly or indirectly monitor and record the spatiotemporal distribution of molecular or cellular processes for biochemical, biologic, diagnostic, or therapeutic applications.^{2,3}

² M Thakur and BC Lentle, Radiology 2005, 236, p753

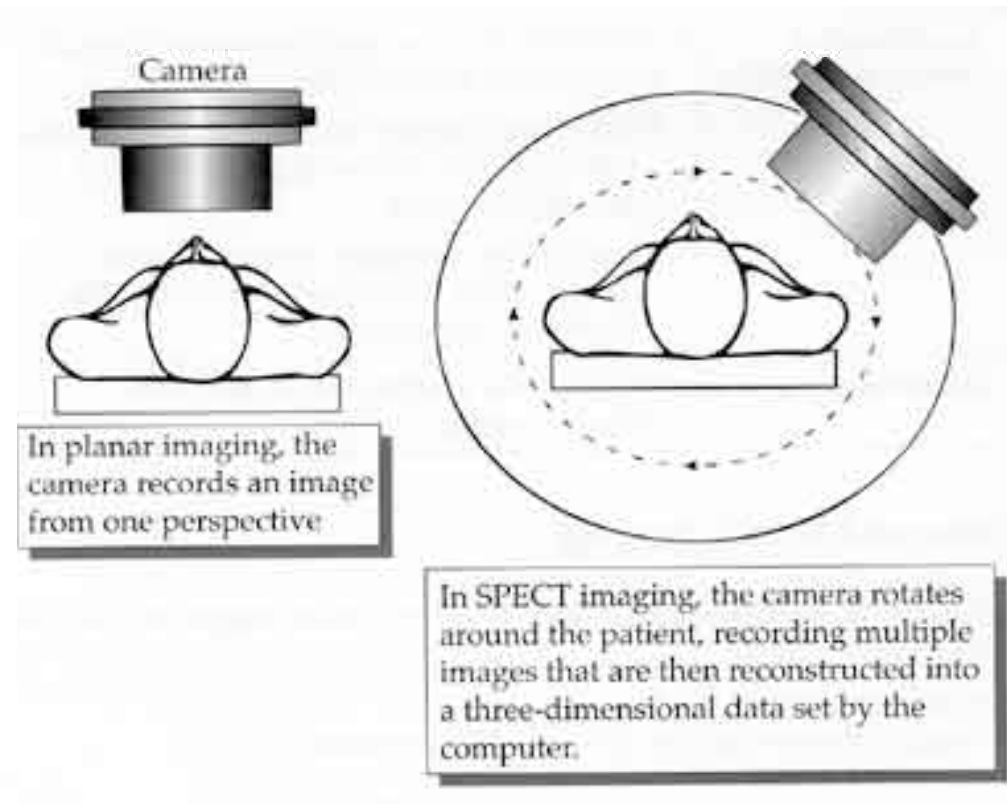
³ WC Eckelman, Nuclear Medicine and Biology 2006, 33, p1

SPECT vs. PET Imaging



PET

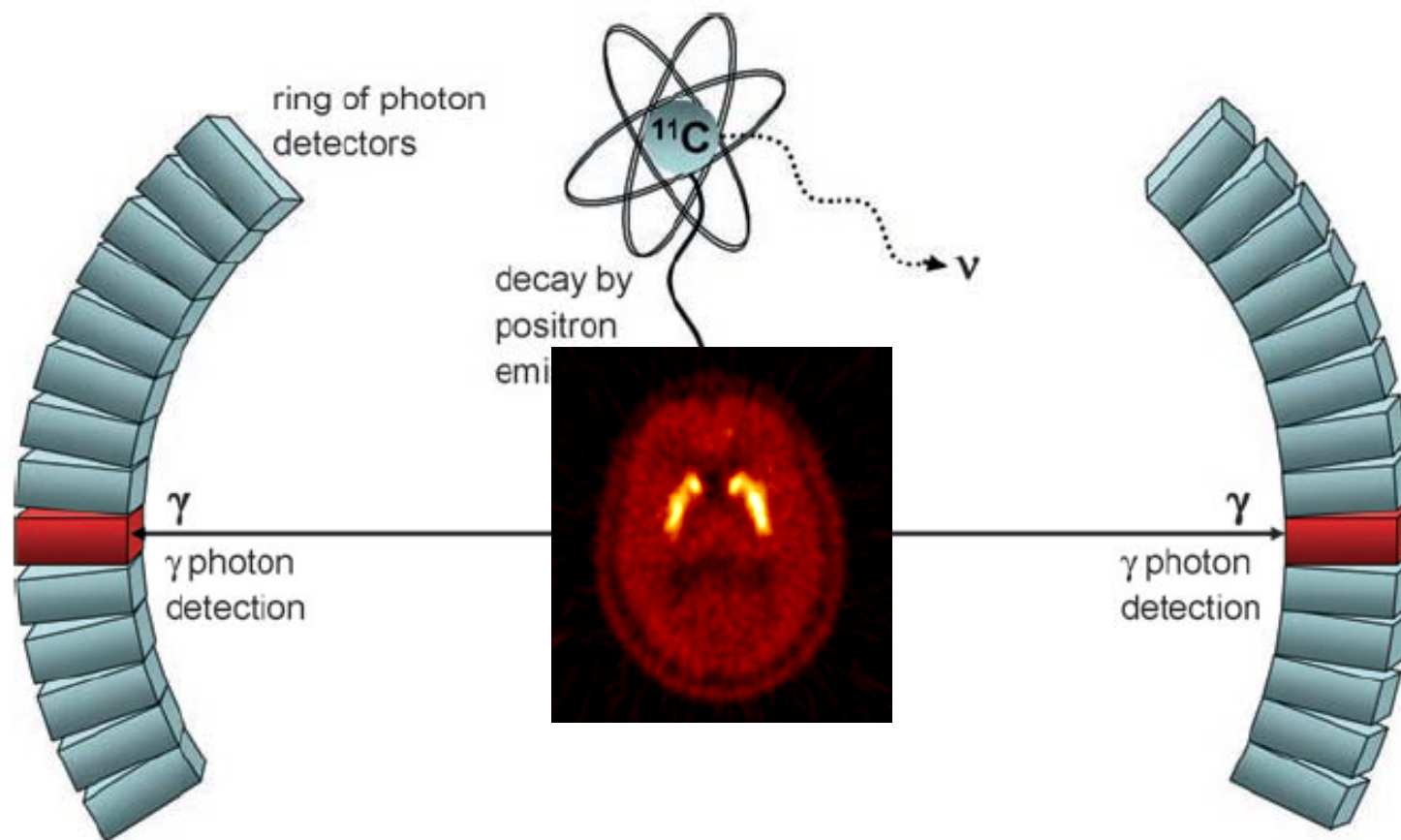
Higher sensitivity, resolution



SPECT

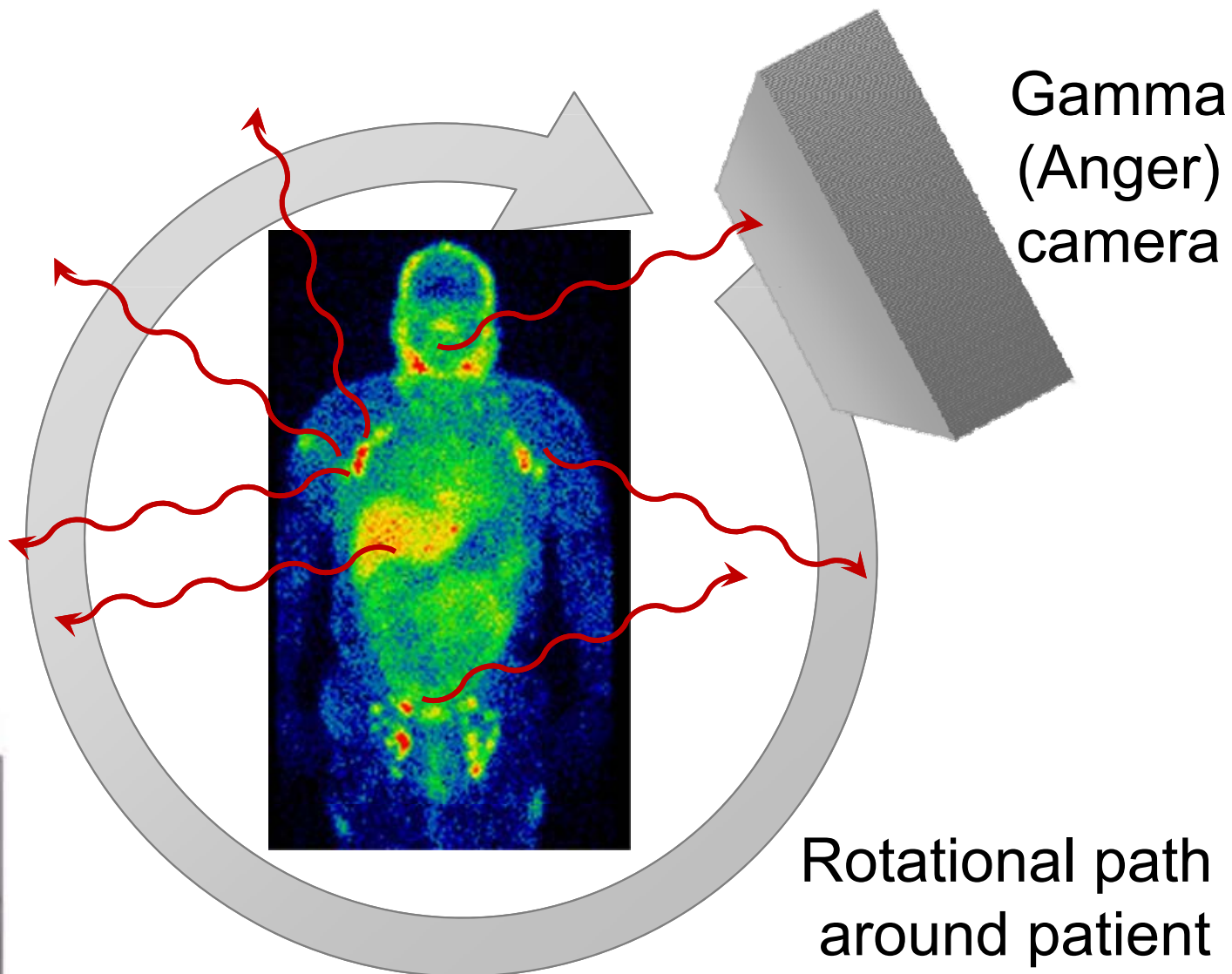
Inexpensive, widely avail.
Significant infrastructure

Positron Emission for PET

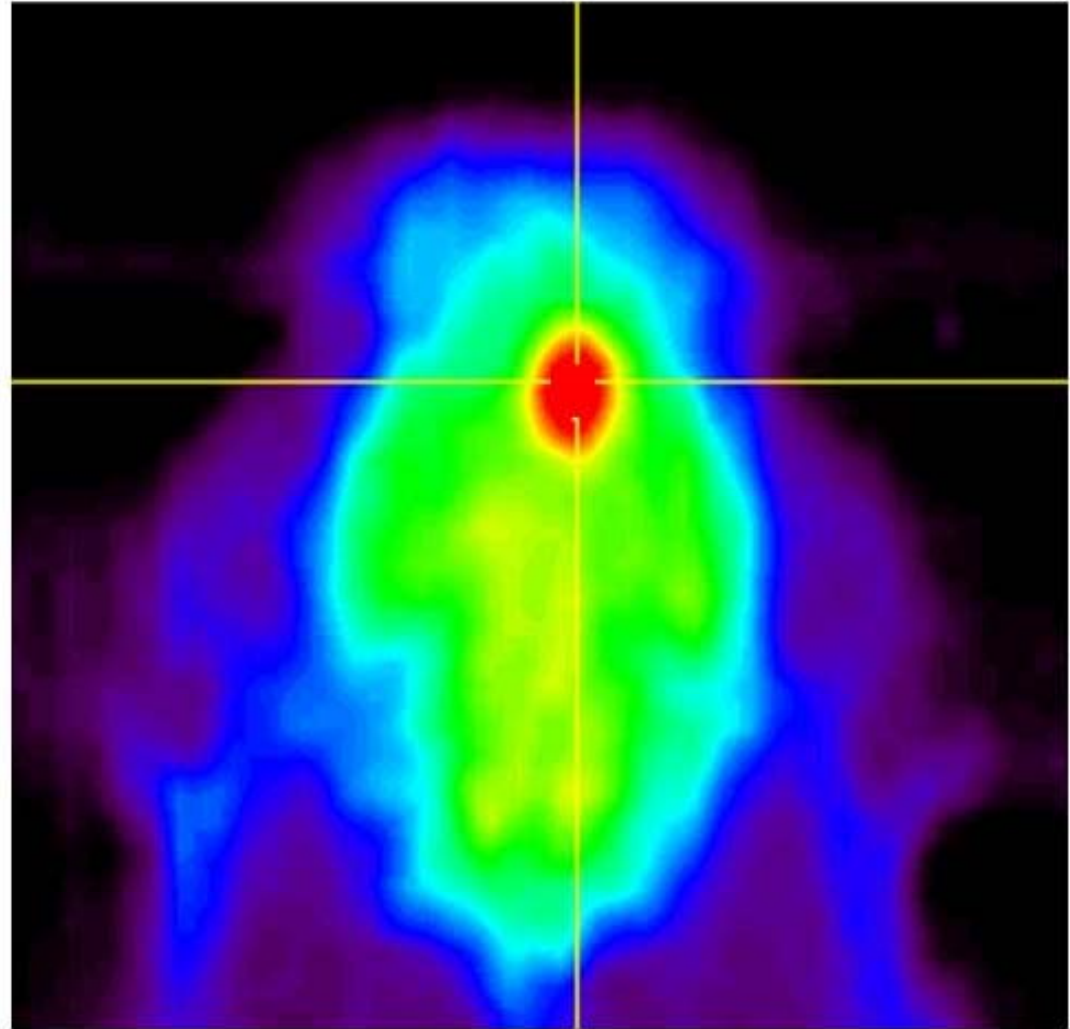


Angew. Chem. Int. Ed. 2008, 47, 8998 – 9033
TRIUMF – Saturday Morning Lecture

Gamma (Single Photon) Emission for SPECT

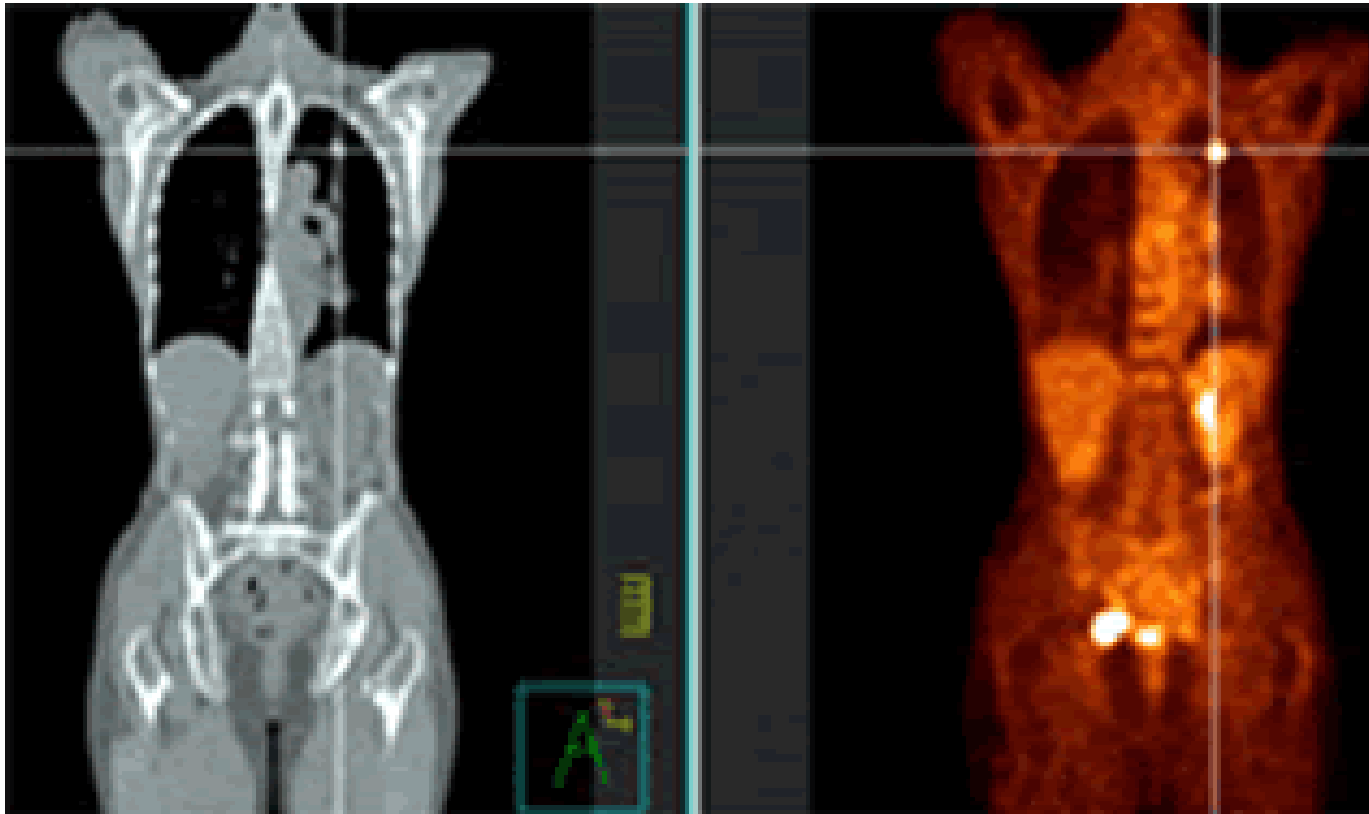


Functional Imaging is great, but...



What are we looking at, anyway?

Multimodal Imaging

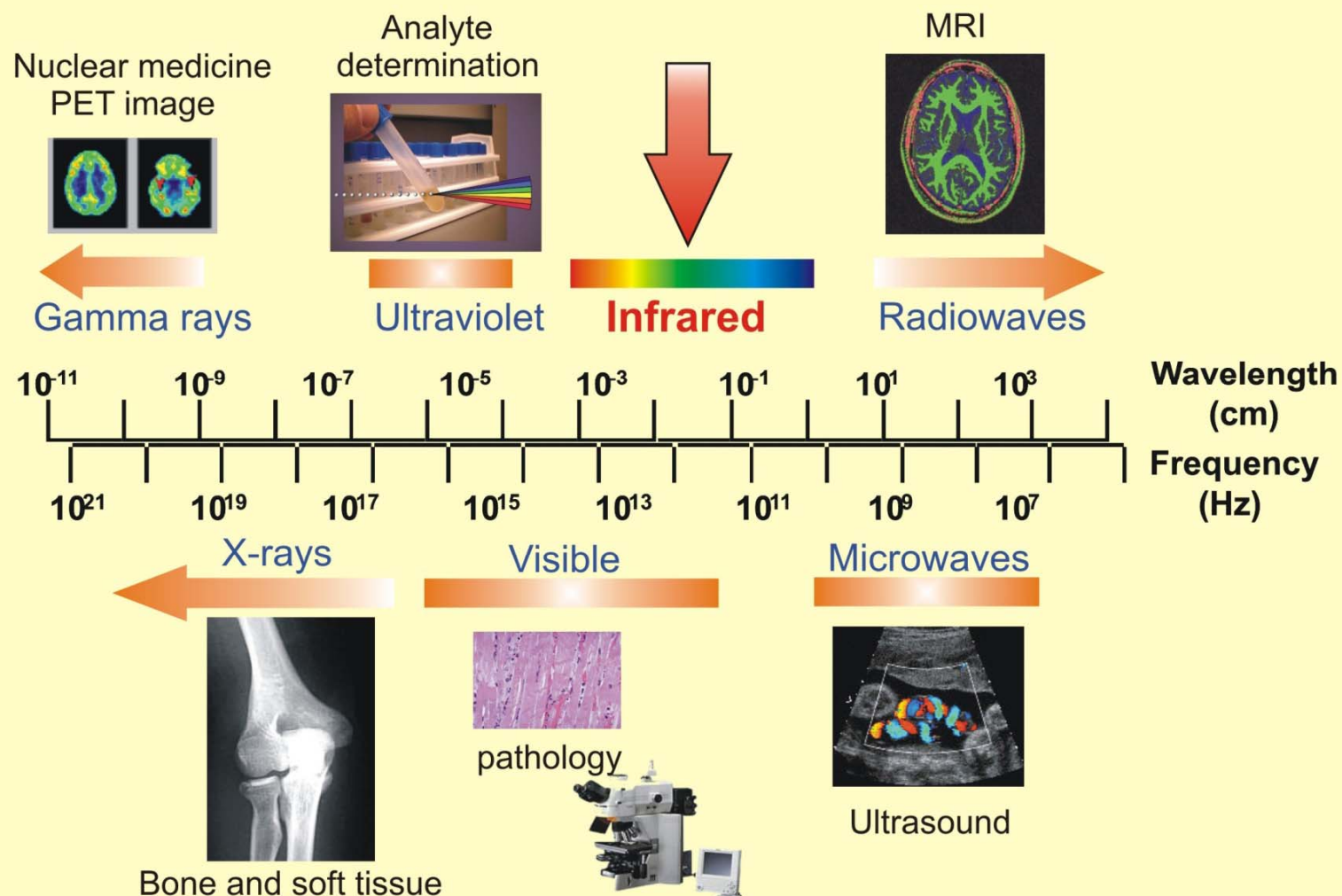


CT scan shows the anatomy.

PET scan shows increased cellular activity indicating cancer.

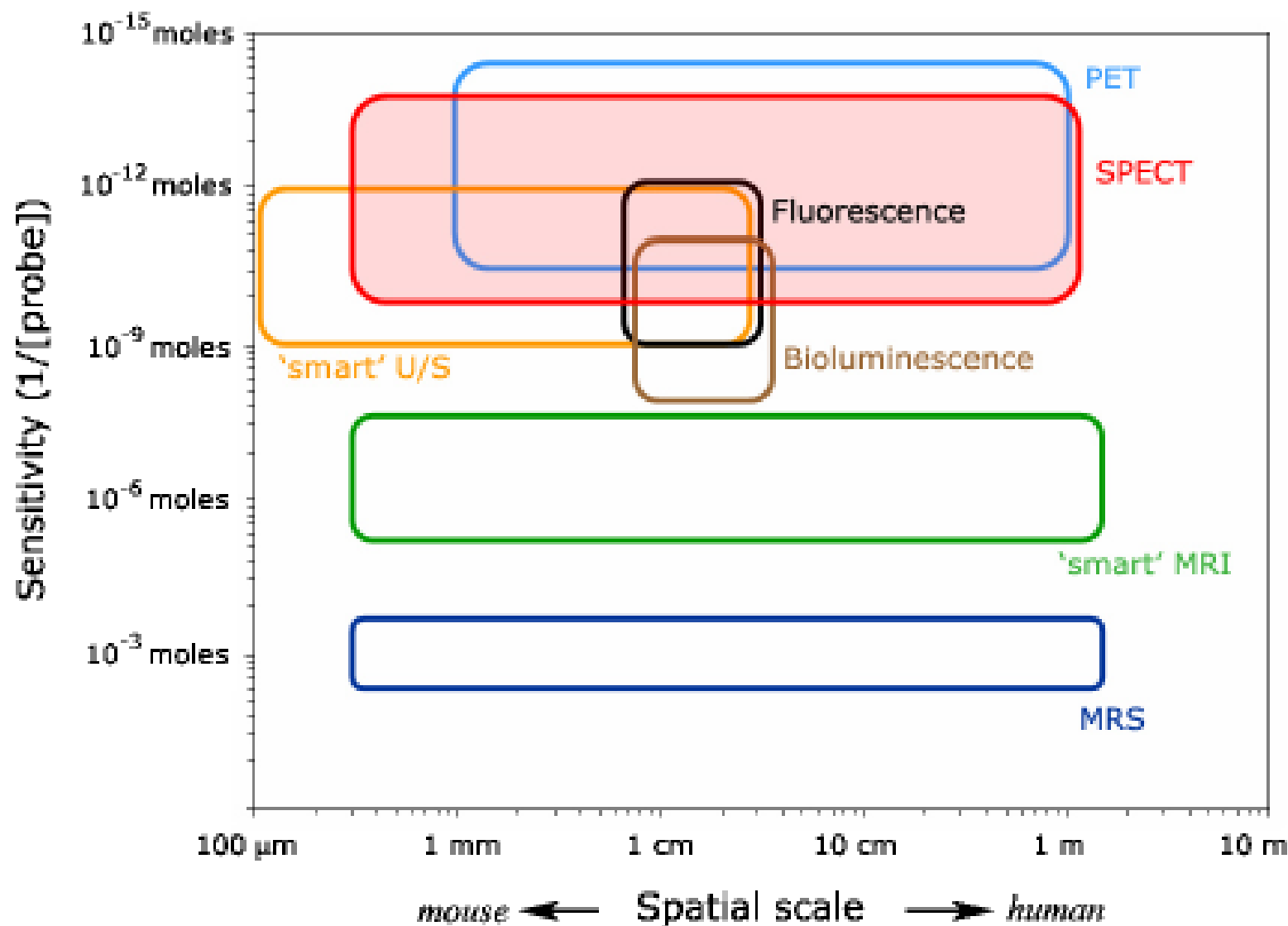
Combined, PET/CT pinpoints cancer anatomically.

Where the freq. is PET?



A Hynes et al. *BMC Molecular Imaging* 2005, 5, 2

Comparing Imaging Methods



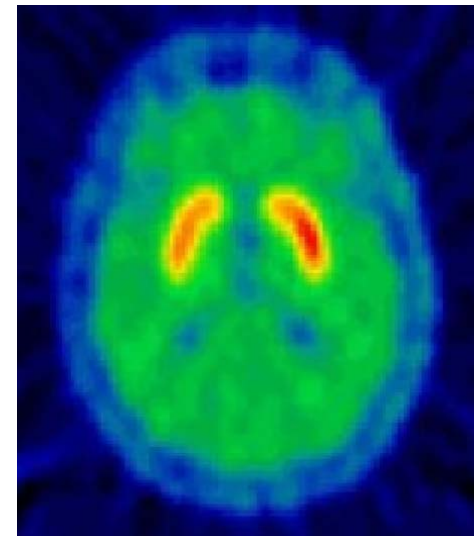
The Nuclear Medicine Process



www.bccancerfoundation.com

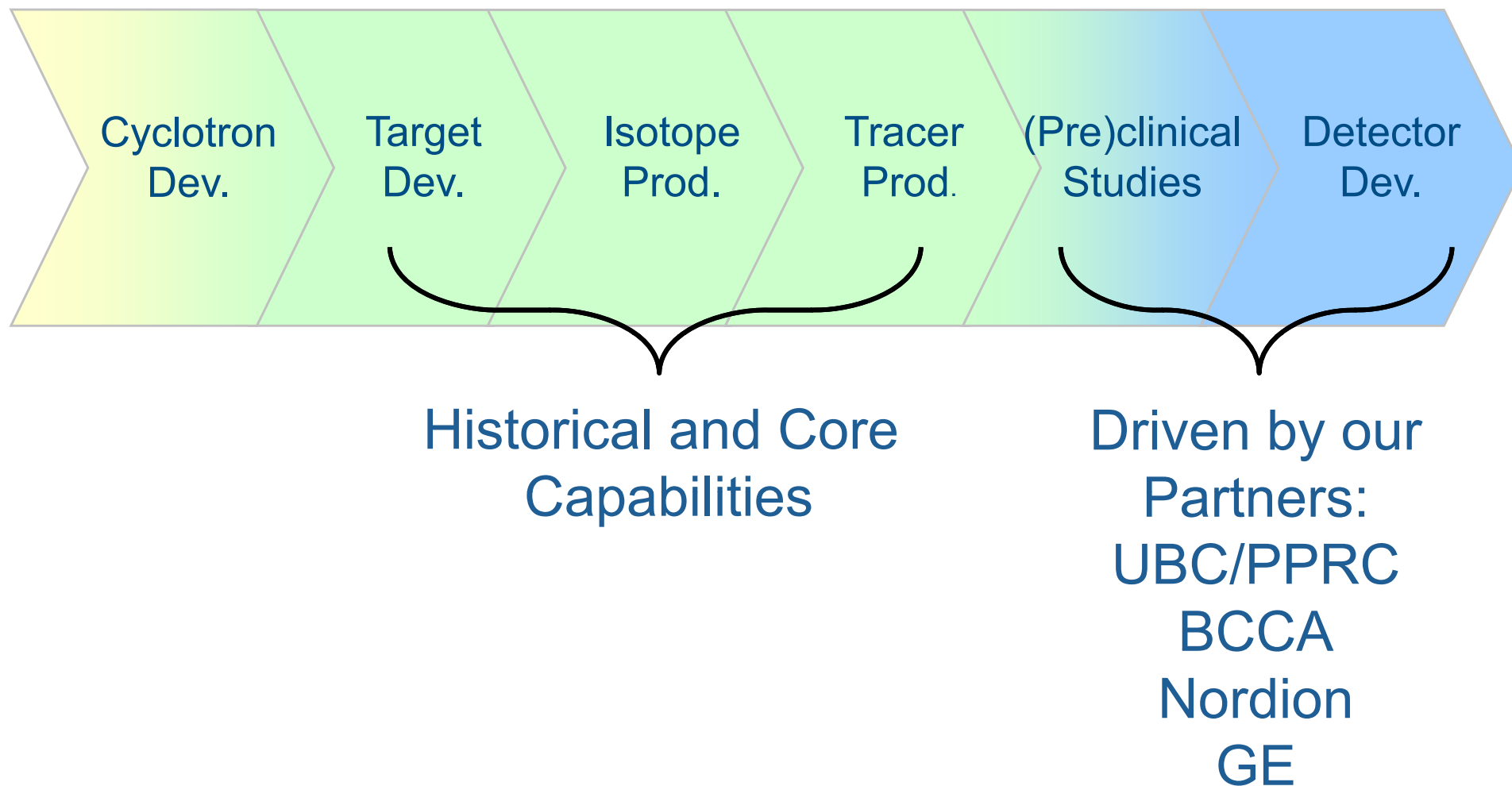


www.wattcon.com



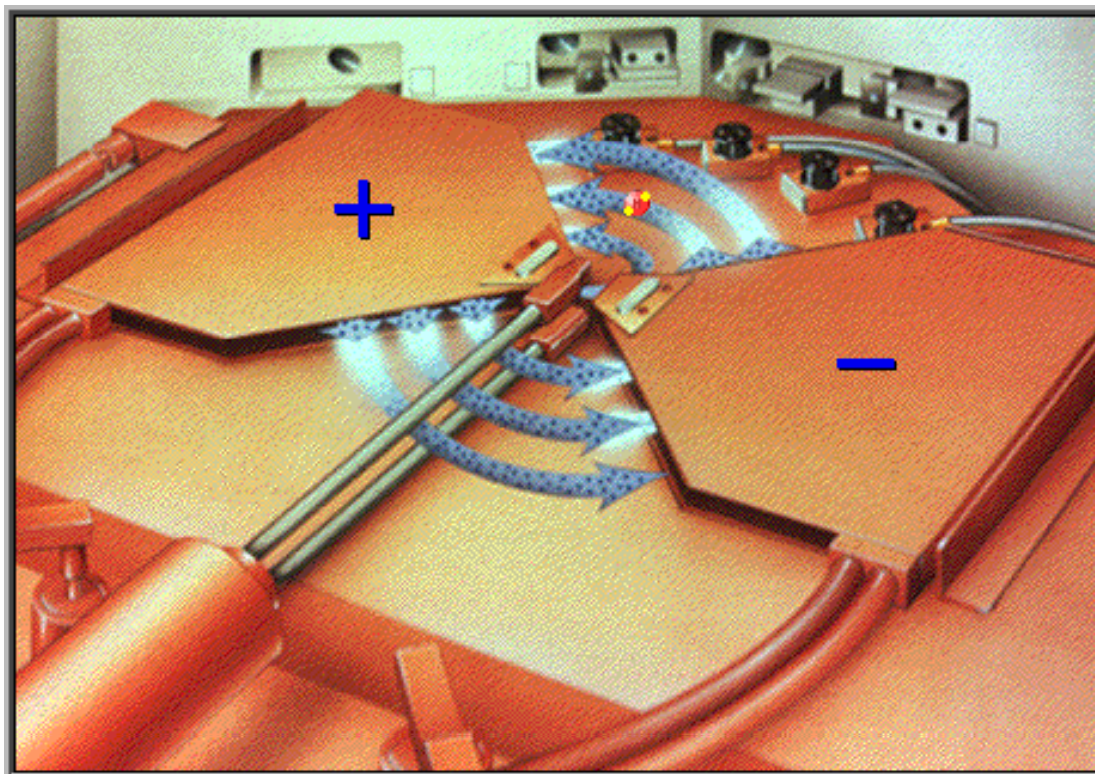
Courtesy of the PPRC

TRIUMF's Nuclear Medicine Expertise?



Isotope Production - Acceleration

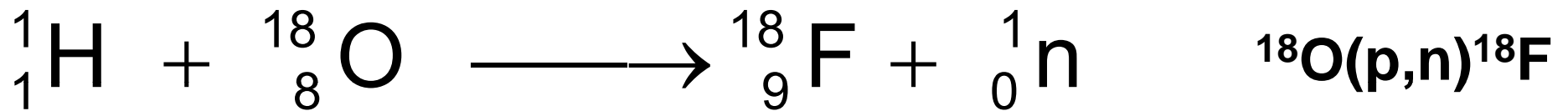
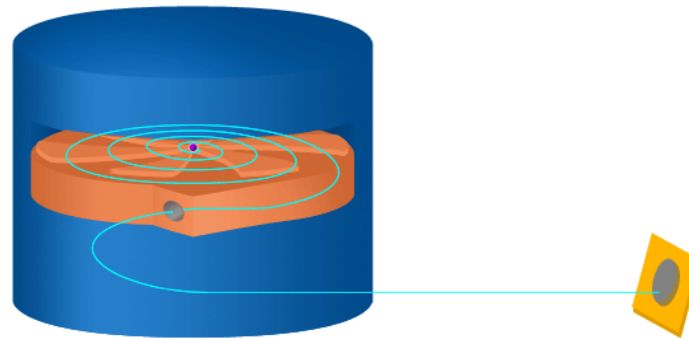
- Accelerator/Cyclotron Production



- Located near or in hospitals
- Produce short-lived isotopes on demand

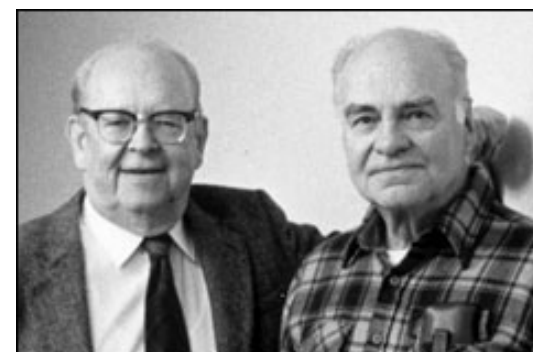
Medical cyclotrons

- Medical cyclotrons are already running in Canada's major cities to produce PET isotopes



A brief history of ^{99m}Tc

- BNL, 1950s: Walter Tucker and Margaret Green discovered Tc-99m as a 'contaminant' and developed the first $^{99}\text{Mo}/^{99m}\text{Tc}$ generator (1957)
- BNL, 1960: Powell Richards, newly in charge of isotope production, presented the first paper at the 7th International Electronic and Nuclear Symposium.
- Richards met with Paul Harper on the flight to Rome and spent the flight "extolling the merits of ^{99m}Tc "
- By 1966 BNL backed out of generator production in favour of commercial suppliers



From U-235 to Tc-99m

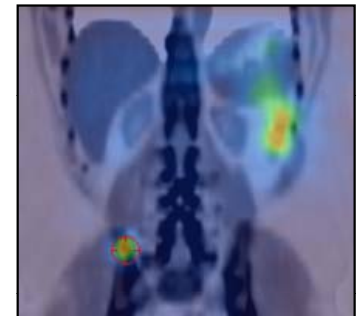
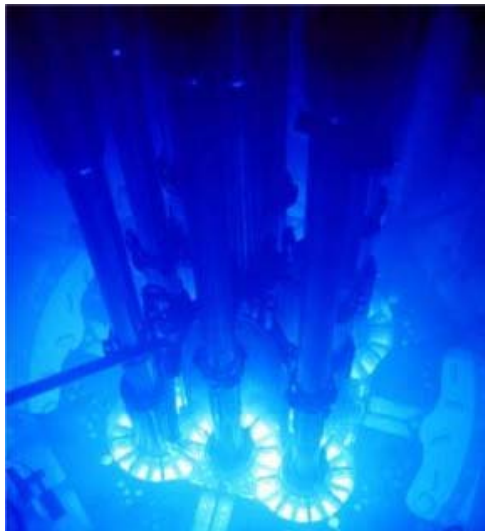
Accelerator/
Reactor

Target
Irrad.

Isotope
Isolation

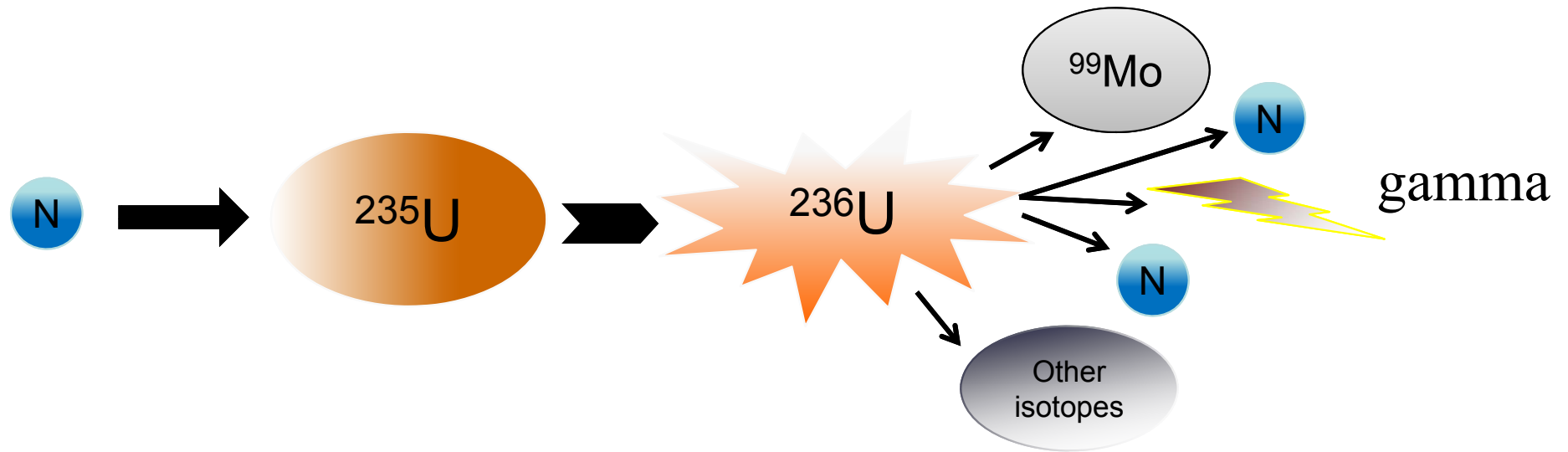
Tracer
Prod.

Human
Use



Imaging Technology News, June 2009

Making Mo-99 from U-235



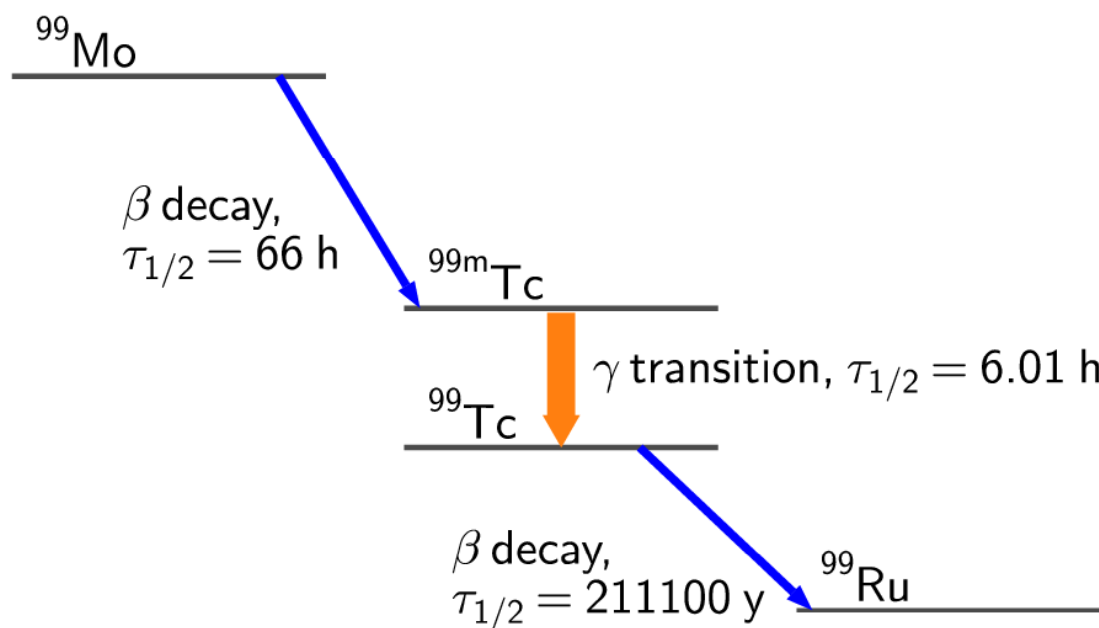
Natural Uranium: ~ 0.8% U-235, 99.2% U-238

Low Enriched Uranium (LEU): <20% U-235

Highly Enriched Uranium (HEU): >85% U-235

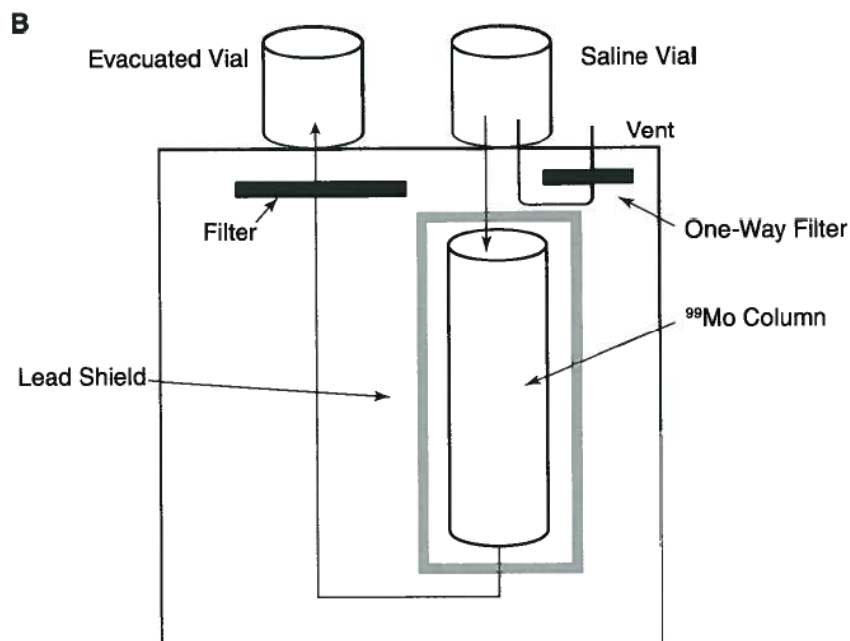
SPECT: Isotope Generators

Moly 'Cow'



- Transportable
- Easy to use
- 'Recyclable'
- Tc-99m generator is SPECT enabler

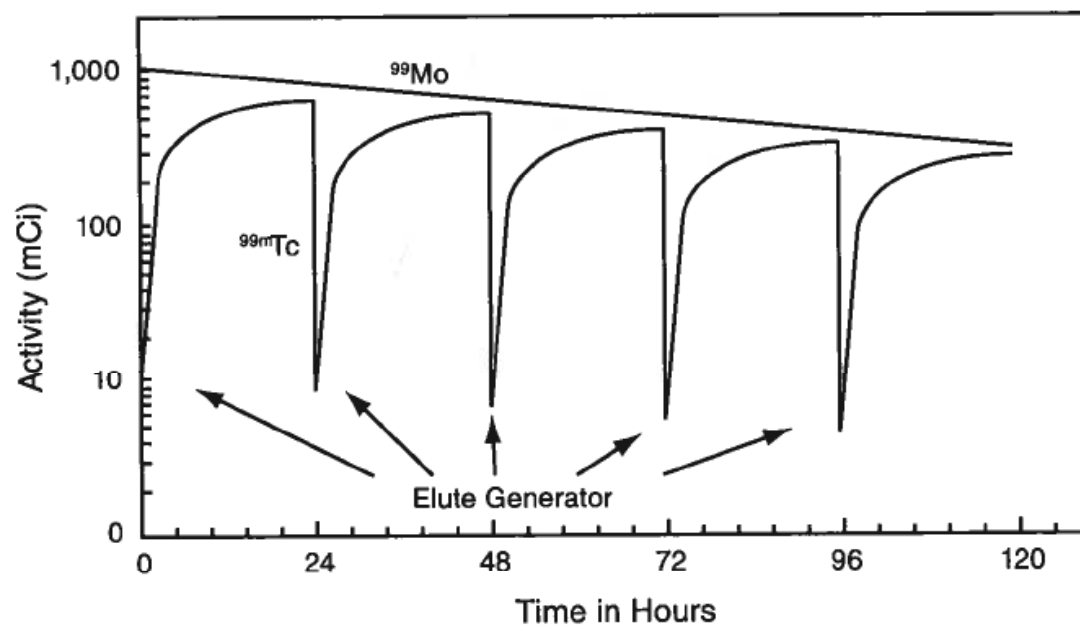
Tc-99 Generators



- Tc-99m is “milked” from the generator
- Tc-99m is tagged to tracers and then injected into the patient



- Transportable
- Easy to use
- ‘Recyclable’



Canada's Role in the Recent (Global) Isotope Crisis

- Global demand for $^{99}\text{Mo}/^{99\text{m}}\text{Tc} \sim 40$ million doses/yr
- 76,000 scans/day (>1 scan/second)
- **30-40% of global ^{99}Mo obtained from NRU in Canada**
- Overall, 5 gov't owned reactors supply $>95\%$ of global demand
- Future demands to increase

- **Recent NRU shutdown:** widespread shortages, cost/mCi escalating
- Adding suppliers faces technical and regulatory challenges

The MAPLES

MAPLE: Multipurpose Applied Physics Lattice Experiment

- Two identical reactors
- Purpose: to succeed NRX (1992) and NRU (2016?)
- Construction started 1997, completed 2000
- Dedicated isotope production (^{99}Mo , ^{60}Co , ^{133}Xe , ^{131}I , ^{125}I)
- Capable of producing 200% of global $^{99}\text{Mo}/^{99\text{m}}\text{Tc}$ demand

Issues (there are many)*:

- sticky shut-off safety system
- positive co-efficient of reactivity
- use of HEU
- operating license until 10/31/2011
- project terminated 5/16/2008



Alternatives for Tc-99m production

- 1950's and 60's $^{235}\text{U}(\text{n},\text{F})^{99}\text{Mo}/^{99\text{m}}\text{Tc}$ generators gain widespread use. Continues today. *From <http://www.bnl.gov/bnlweb/history/Tc-99m.asp>*
- 2007 – Several prolonged shutdowns of major production reactors highlight ^{99}Mo supply vulnerability

- Alternatives are well known
 - at various stages of commercial-scale production:

Neutron 'solution(s)':



Photon 'solution(s)':



Proton 'solution':



$^{100}\text{Mo}(\text{p},2\text{n})^{99\text{m}}\text{Tc}$

- 1971 – Beaver and Hupf* report $^{100}\text{Mo}(\text{p},2\text{n})^{99\text{m}}\text{Tc}$

PRODUCTION OF $^{99\text{m}}\text{Tc}$ ON A MEDICAL CYCLOTRON: A FEASIBILITY STUDY

J. E. Beaver and H. B. Hupf

*University of Miami School of Medicine, Mount Sinai Medical Center,
Miami Beach, Florida*

Experimental data indicate that yields of 15 Ci/hr of $^{99\text{m}}\text{Tc}$ and 500 mCi/hr of ^{99}Mo are possible with 22-MeV protons at a target power level of 10 kW

- 1999-2010 several reports on cross-sectional measurement
- 2011 – Gagnon et al.** re-measure $^{99\text{m}}\text{Tc}$ and determine $^{99\text{g}}\text{Tc}$ cross sections. Refined production yield to 9.6 Ci in 1hr with 99m/99g ratios of 25% (@22 MeV)

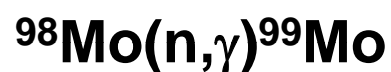
*J. Beaver, H. Hupf, J Nucl Med 1971;12:739-741

** K Gagnon et al. Nuc. Med. Biol. 2011, in press

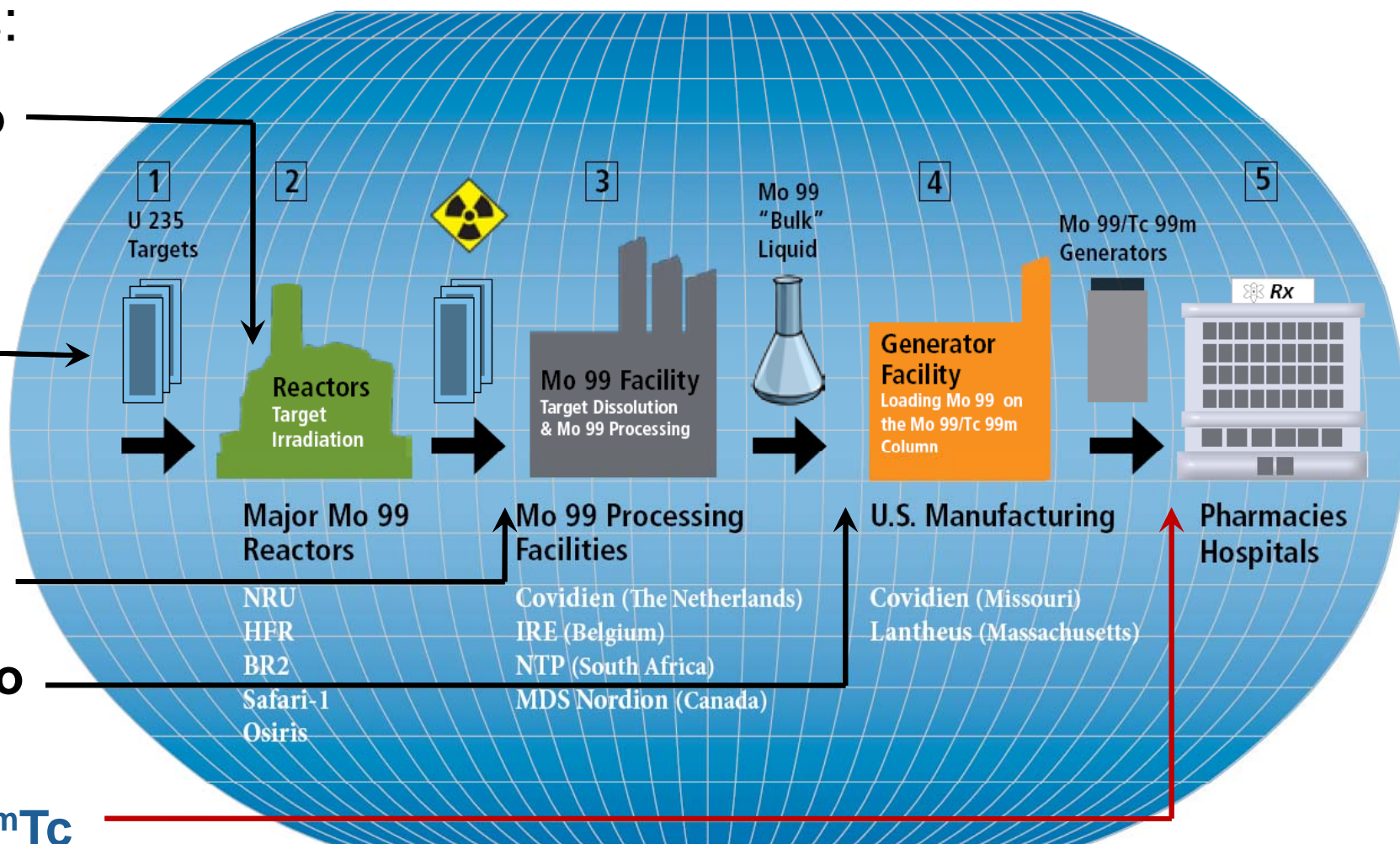
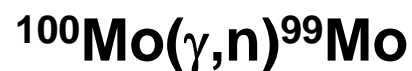
Isotope Crisis Alternative: Cyclotrons

Global Mo 99 Supply and Generator Production

Alternatives:

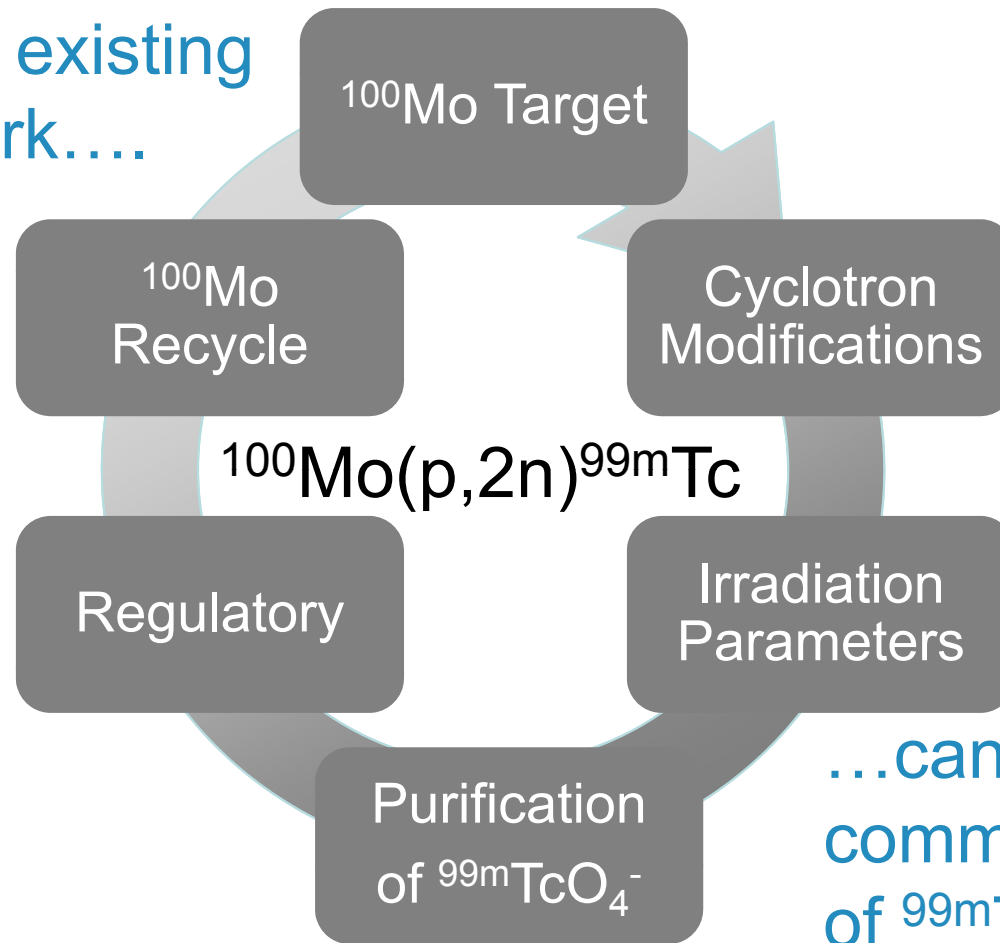


LEU



Direct Production of ^{99m}Tc

To demonstrate existing
cyclotron network....

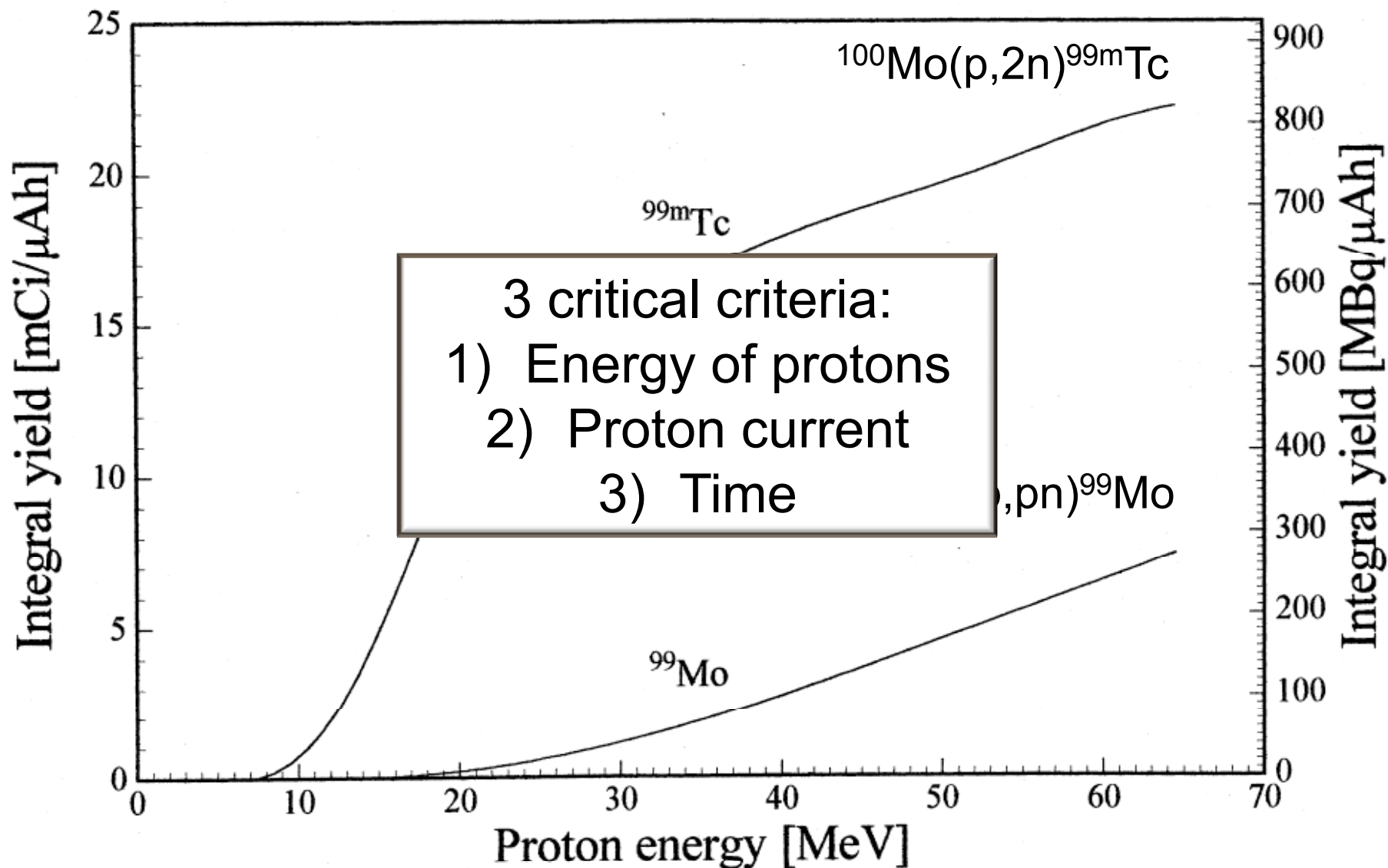


...can produce
commercial quantities
of ^{99m}Tc

Goal: To change the global thinking on ^{99m}Tc production

- Help formulate Government of Canada policy on $^{99}\text{Mo}/^{99m}\text{Tc}$ medical isotope production

Theoretical Yields

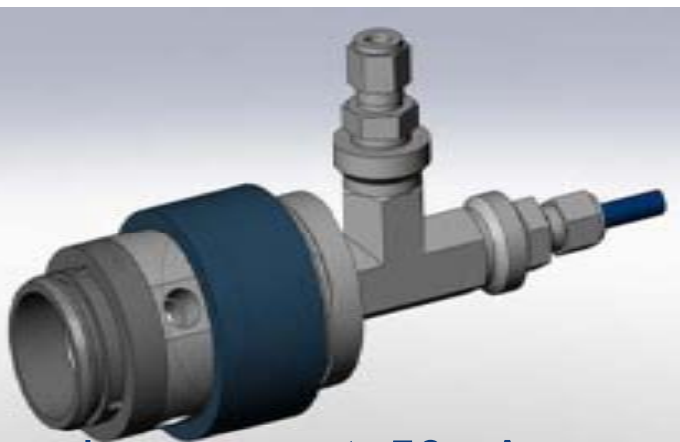


Projected Production Capabilities

| Cyclotron | Energy (MeV) | Current (mA) | Irradiation Time (hours) | Theoretical Activity at EOB (Ci) | |
|-------------|--------------|--------------|--------------------------|----------------------------------|-------|
| CP42 | 19 | 0.2 | 3 | 6.1 | |
| | 19 | 0.2 | 6 | 10.4 | ← YVR |
| | 19 | 0.2 | 12 | 15.6 | |
| | 24 | 0.2 | 3 | 8.6 | |
| | 24 | 0.2 | 6 | 14.7 | ← |
| | 24 | 0.2 | 12 | 22.1 | |
| TR19 | 19 | 0.2 | 3 | 6.1 | |
| | 19 | 0.2 | 6 | 10.4 | ← |
| | 19 | 0.2 | 12 | 15.6 | |
| | 19 | 0.5 | 3 | 21.4 | ← |
| | 19 | 0.5 | 6 | 36.7 | |
| | 19 | 0.5 | 12 | 55.1 | |
| GE PETtrace | 17.5 | 0.08 | 3 | 2 | |
| | 17.5 | 0.08 | 6 | 3.4 | |
| | 17.5 | 0.08 | 12 | 5.1 | |
| | 17.5 | 0.16 | 3 | 4 | |
| | 17.5 | 0.16 | 6 | 6.8 | |
| | 17.5 | 0.16 | 12 | 10.2 | ← |

Target Housing

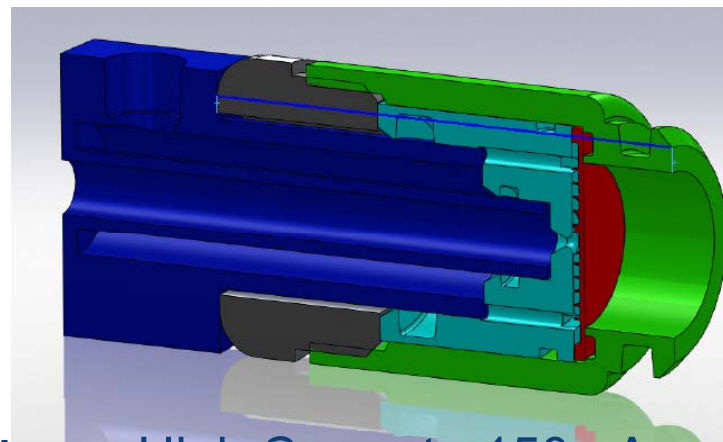
TRIUMF-design and manufacture



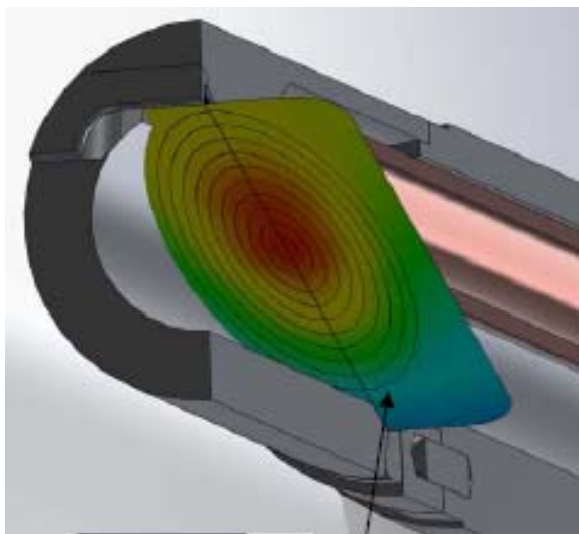
Low current: 50 μA



Intermediate current: $<100 \mu\text{A}$



High Current $>150 \mu\text{A}$



Questions to answer:

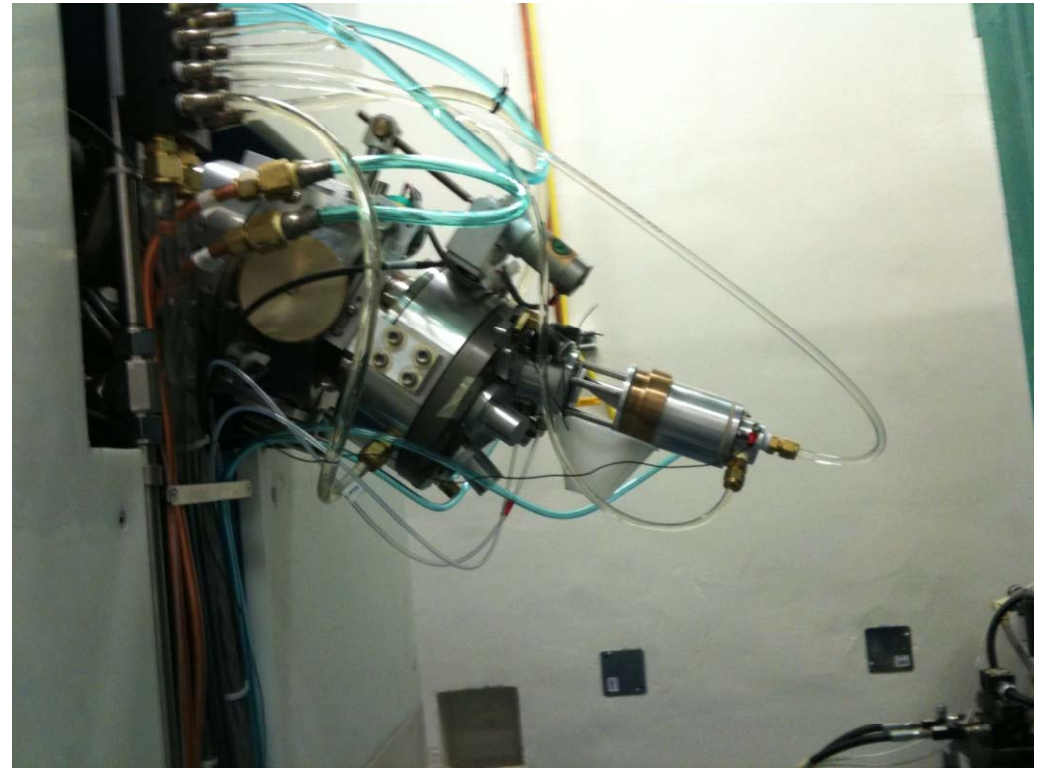
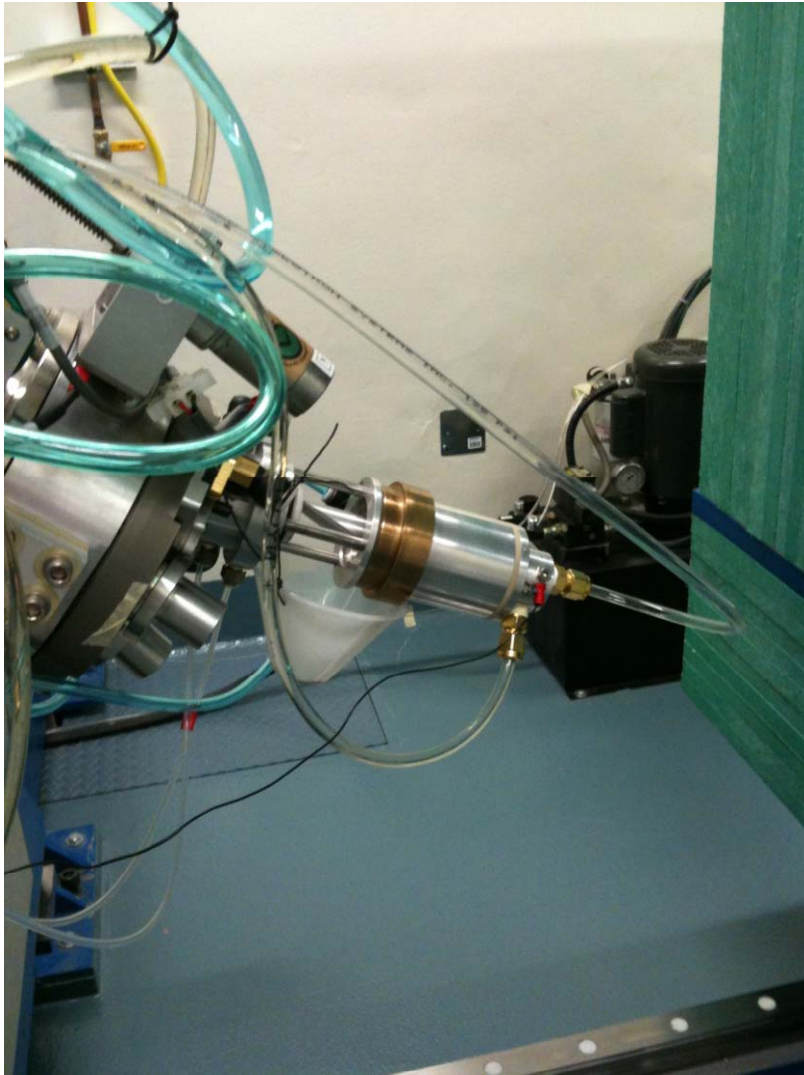
- Which proton energy are we using?
- What current are we using?
- How long are we irradiating?

Also:

- How do we move material when done?
- Turnaround for next run

Goal: $> 100 \mu\text{A}$, 16.5 to 18 MeV, 3 - 6 hours

Target Housing Installation at BCCA

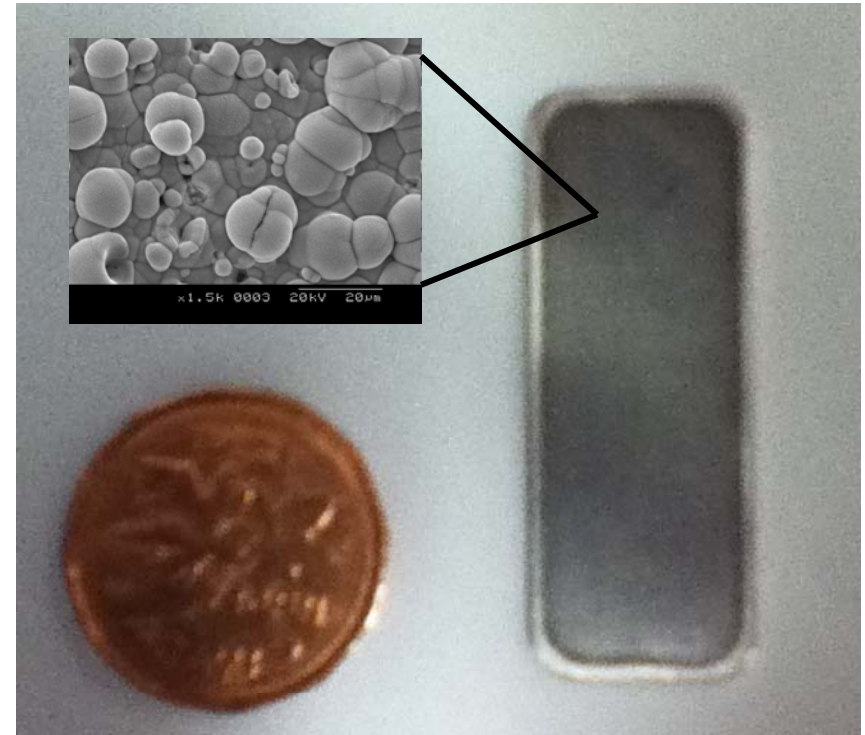


Target Plate Manufacture

Target Design and Function

-High risk!

- Fewer than 10 reports on aqueous deposition of Mo
 - Aqueous preferred (MoO_4^{2-})
 - All report $<1 \mu\text{m}$ coatings
- Require $T_{\text{eff}} > 300 \mu\text{m}$



Three parallel efforts: electroplating, sintering and sputtering

| Energy (MeV) | Thickness ^{100}Mo (μm) | Mass ^{100}Mo (mg) |
|----------------|---|-----------------------------|
| GE (16.5-10) | 317 | 564-1003 |
| ACSI (18.5-10) | 408 | 320-818 |
| CP42 (22-10) | 673 | 1239 |

$$T_{\text{eff}} = \frac{T_{\text{actual}}}{\sin \theta}$$

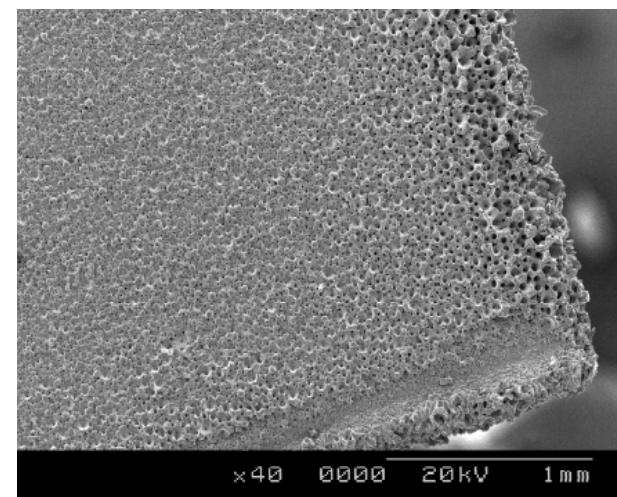
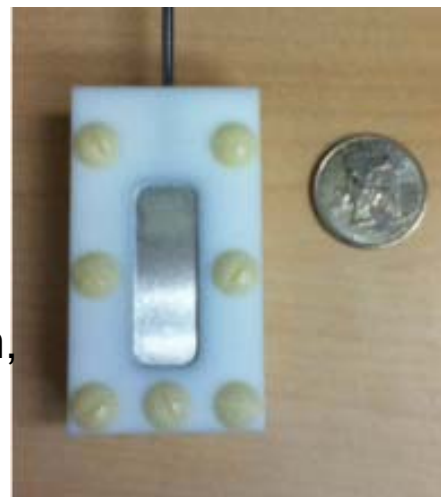
Electroplating Results

Early efforts - three outcomes;

- 1) No deposit
- 2) Black deposit MoO_x
- 3) Metallic deposit ($<1\mu\text{m}$)

Possible variables:

Current, pH, Temperature, $[\text{MoO}_4^{2-}]$, counterion, Agitation, Additives, Cell (anode, cathode) composition, Duration



Hints from literature:

Organic acid to stabilize intermediate Mo states
Sequester the available water

Use a saturated electrolyte with ligand salt

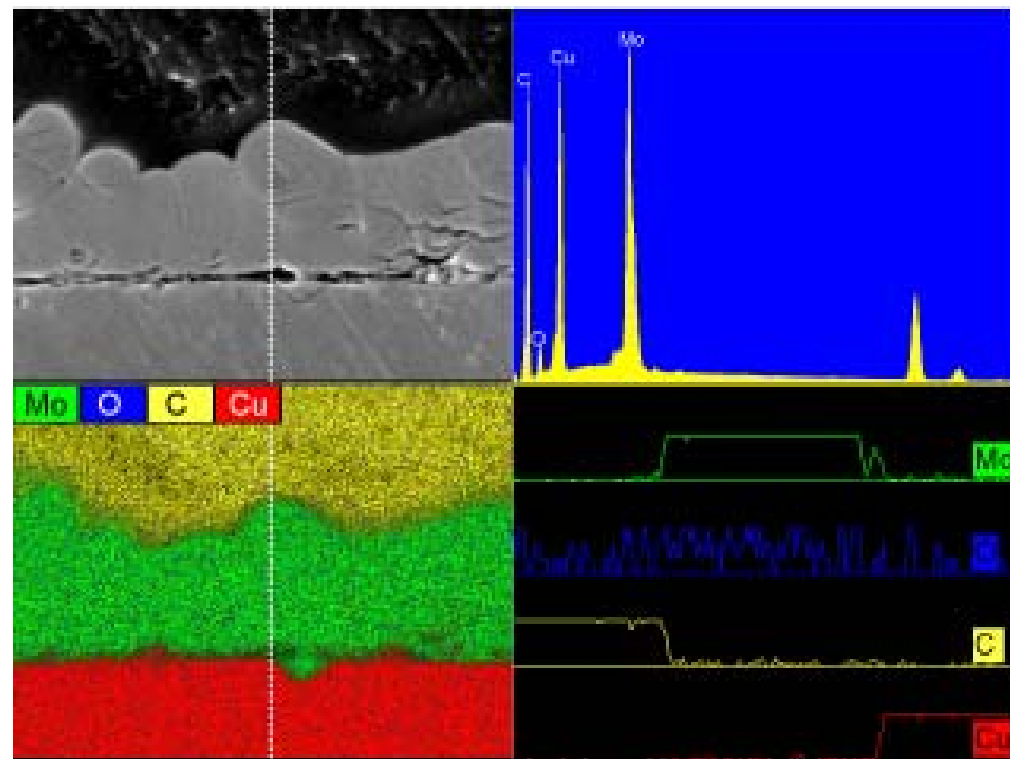
Result:

Metal (not oxide) deposit, up to $\sim 30\mu\text{m}$

Recall – need $T_{\text{eff}} > 300\mu\text{m}$

Optimization continues:

Contingency plans to utilize sintered Mo



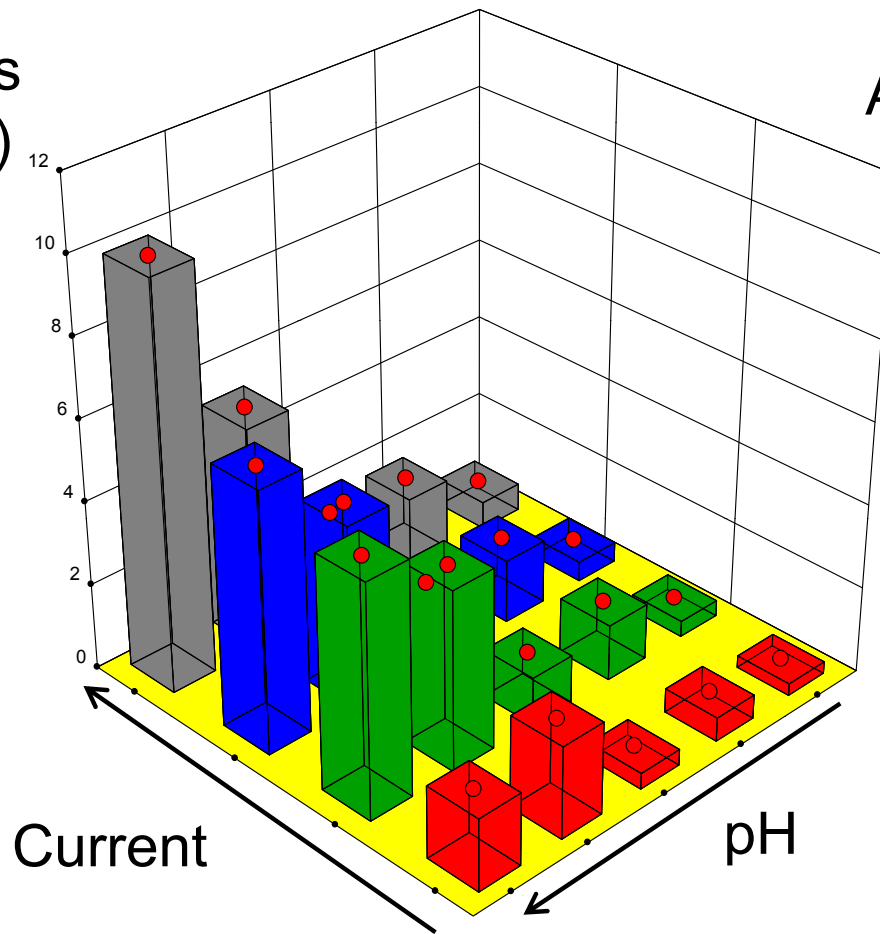
Quality Tools for Focused Research

Screening Experiments:

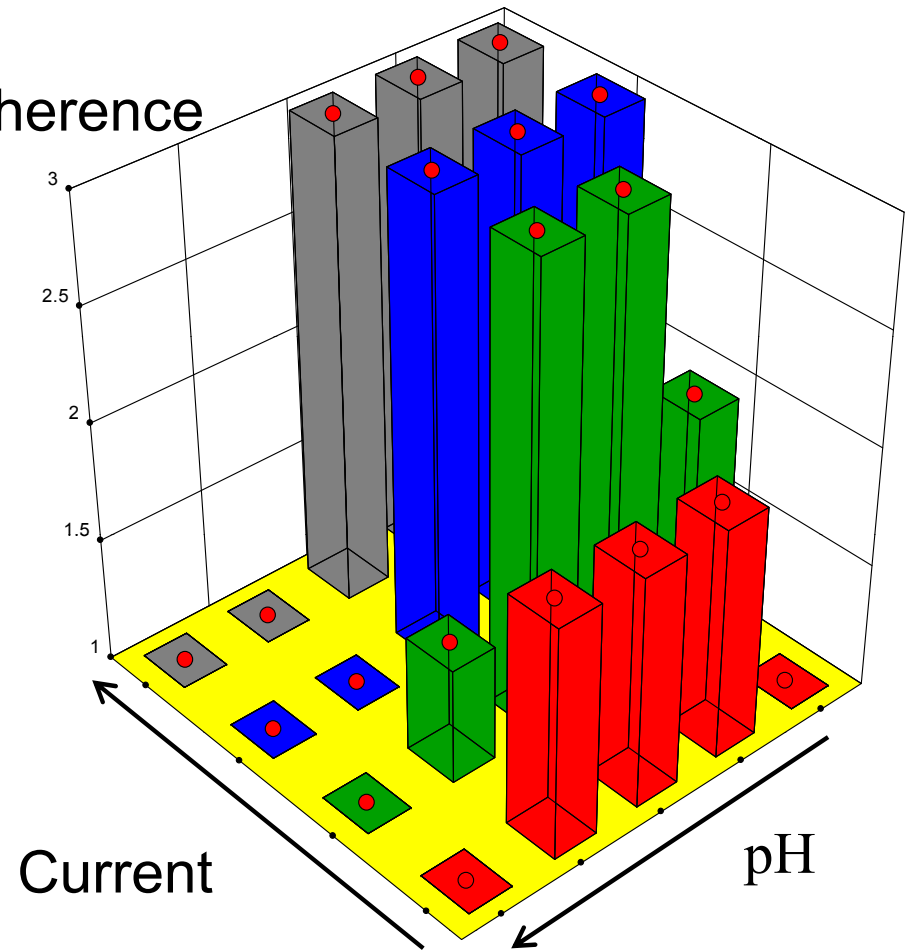
pH, current, agitation, electrolyte volume, $[\text{MoO}_4^{2-}]$

Identified current and pH as most important

Mass
(mg)



Adherence



Abandoned for similar, but more effective approach

$^{99m}\text{TcO}_4$ Purification



Irradiations performed up to 30 μA , 15-18 MeV for 1 hour
 Goal: > 100 μA , 16.5 to 18 MeV, 3 hours

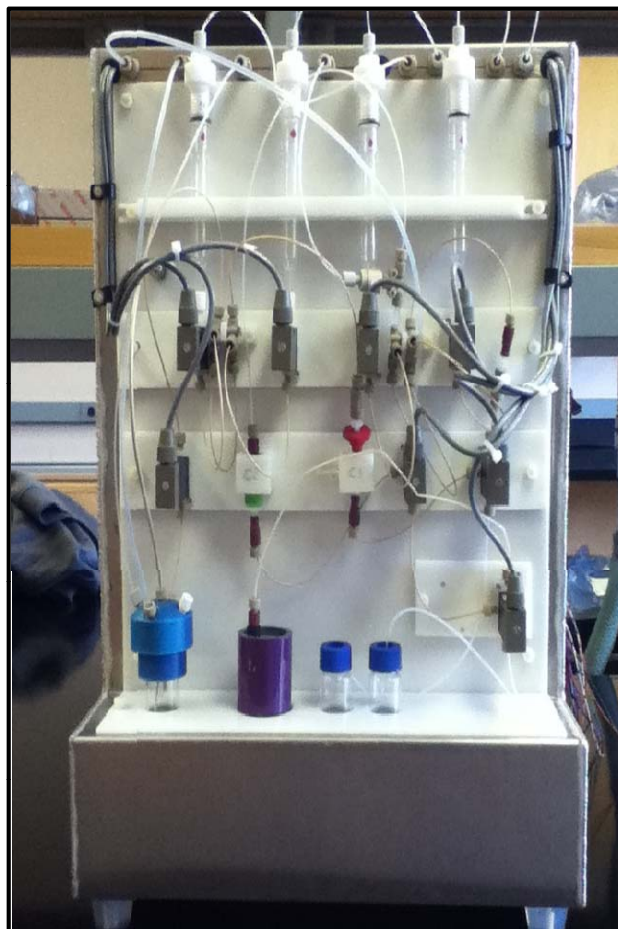
| | Activity (mCi) | | |
|---------|------------------------|------------------------|----------------------------|
| Isotope | 1 μm target | 5 μm target | >400 μm target* |
| Tc-99m | 0.4 | 3.0 | 95 |
| Mo-99 | 0.003 | 0.03 | unknown |

Tc-95/96/97 detected at the <10 kBq level

* produced using alternative method

Automated Isotope Purification

Remote separation system



- **Dissolution:** rapid in H_2O_2
- **Ion exchange:** DowexTM vs ABEC
 - Dowex is flow dependent
 - Capture @ $<2\text{mL/min}$, release @ $<1\text{ mL/min}$
- **Time:** complete in $<30\text{ min.}$
- **Efficiency:**
 - Dowex: 72% (35 min)
 - ABEC $>90\%$ (30 min)
- **Radiochemical Purity:** $>99.99\%$ TcO_4
- **Trace analysis:** $<10\text{ Bq Mo-99}$, $<5\text{ ppm Al}^{3+}$
- Other Tc isotopes detected: ^{97}Tc , ^{96}Tc , ^{95}Tc
- 97.39% enriched ^{100}Mo used
 - May require higher enrichment (99.1%)

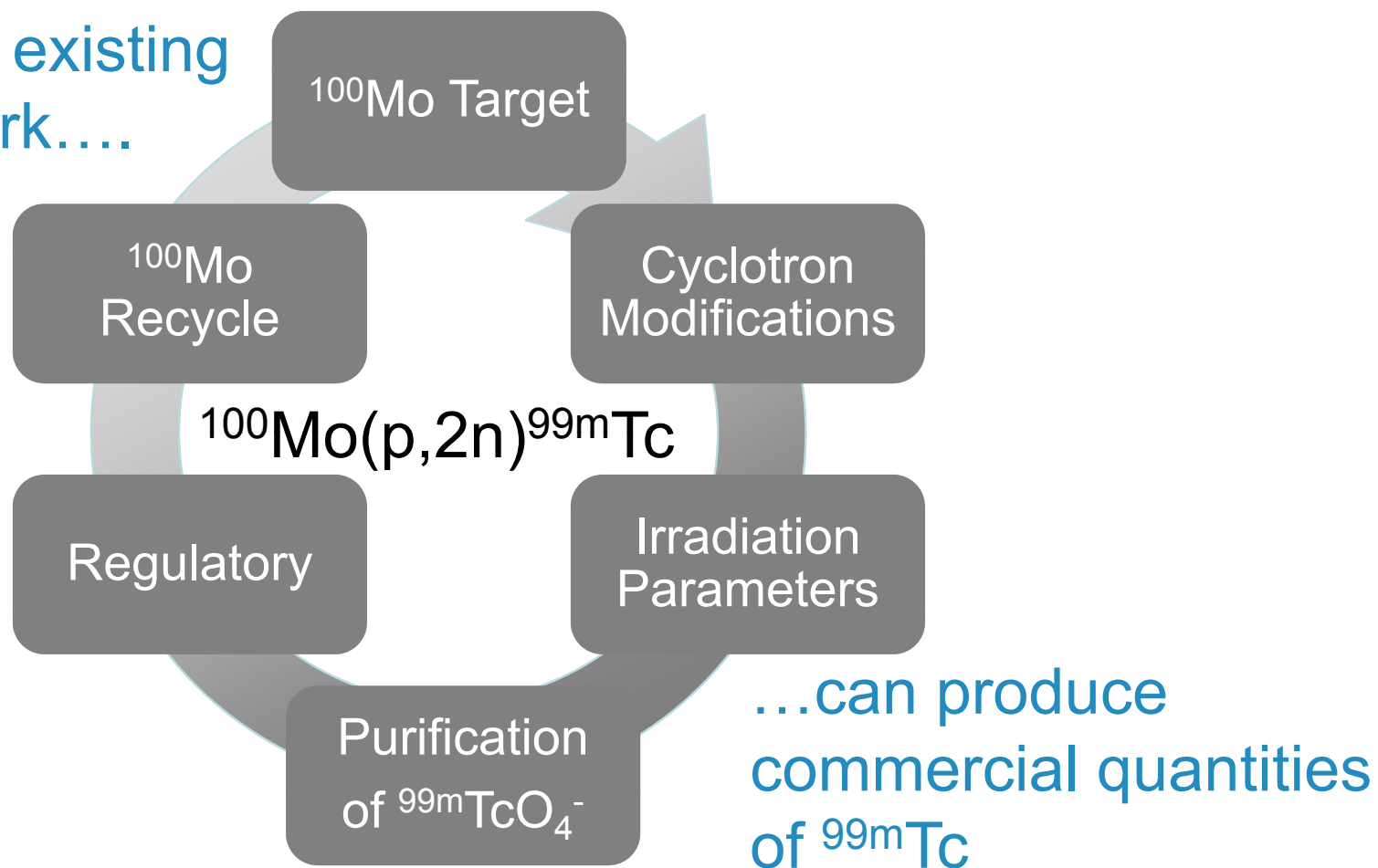
McAlister and Horwitz, Appl. Radiat. Isotope 2009, 67, 1985 (two-column approach)

Chattopadhyay et al. Appl. Radiat. Isotope 2008, 66, 1814 (Dowex)

Bond et al. Ind. Eng. Chem. Res. 1999, 38, 1683 (ABEC)

Direct Production of ^{99m}Tc

To demonstrate existing
cyclotron network....



Goal: To change the global thinking on ^{99m}Tc production

- Help formulate Government of Canada policy on $^{99}\text{Mo}/^{99m}\text{Tc}$ medical isotope production

Nuclear Medicine: Moving Forward

Hypothesis: Nuclear pharmacies will shift to rely entirely on accelerators for production of medical isotopes within 10 years

- If accelerators can produce isotopes traditionally obtained from nuclear reactors at similar cost, quality, then production by reactor becomes obsolete
- Many other isotopes are produced using hospital-based accelerators (cyclotrons)
- Positron emitters comprise of growing list of isotopes used for imaging
- Many hospitals are developing in-house expertise to produce and study novel radiopharmaceuticals

Imaging Mechanisms

Three mechanisms for (targeted) tracer uptake

Non-targeted

1) Perfusion

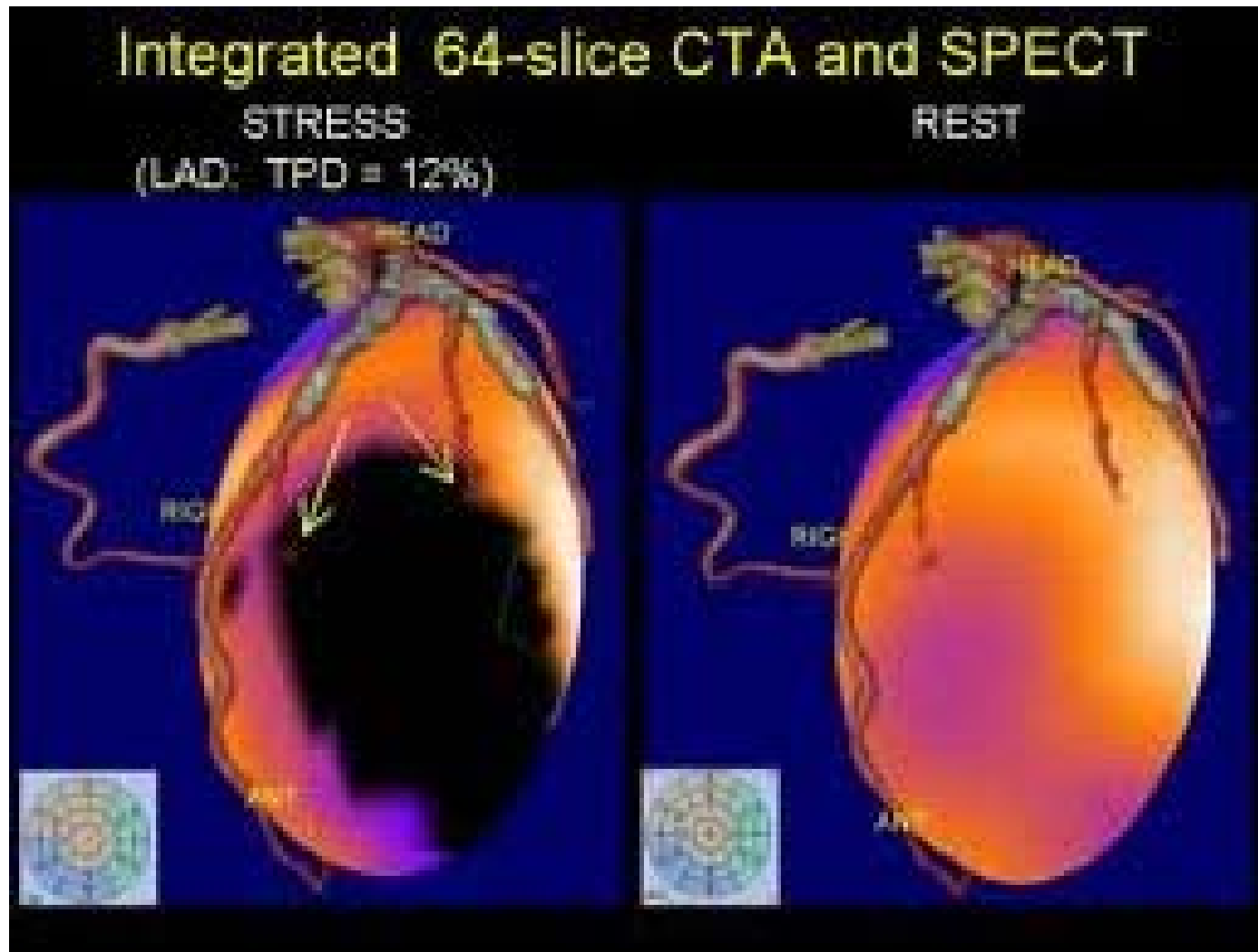
Targeted

1) Binding – cell surface markers

2) Accumulation – transport / metabolism

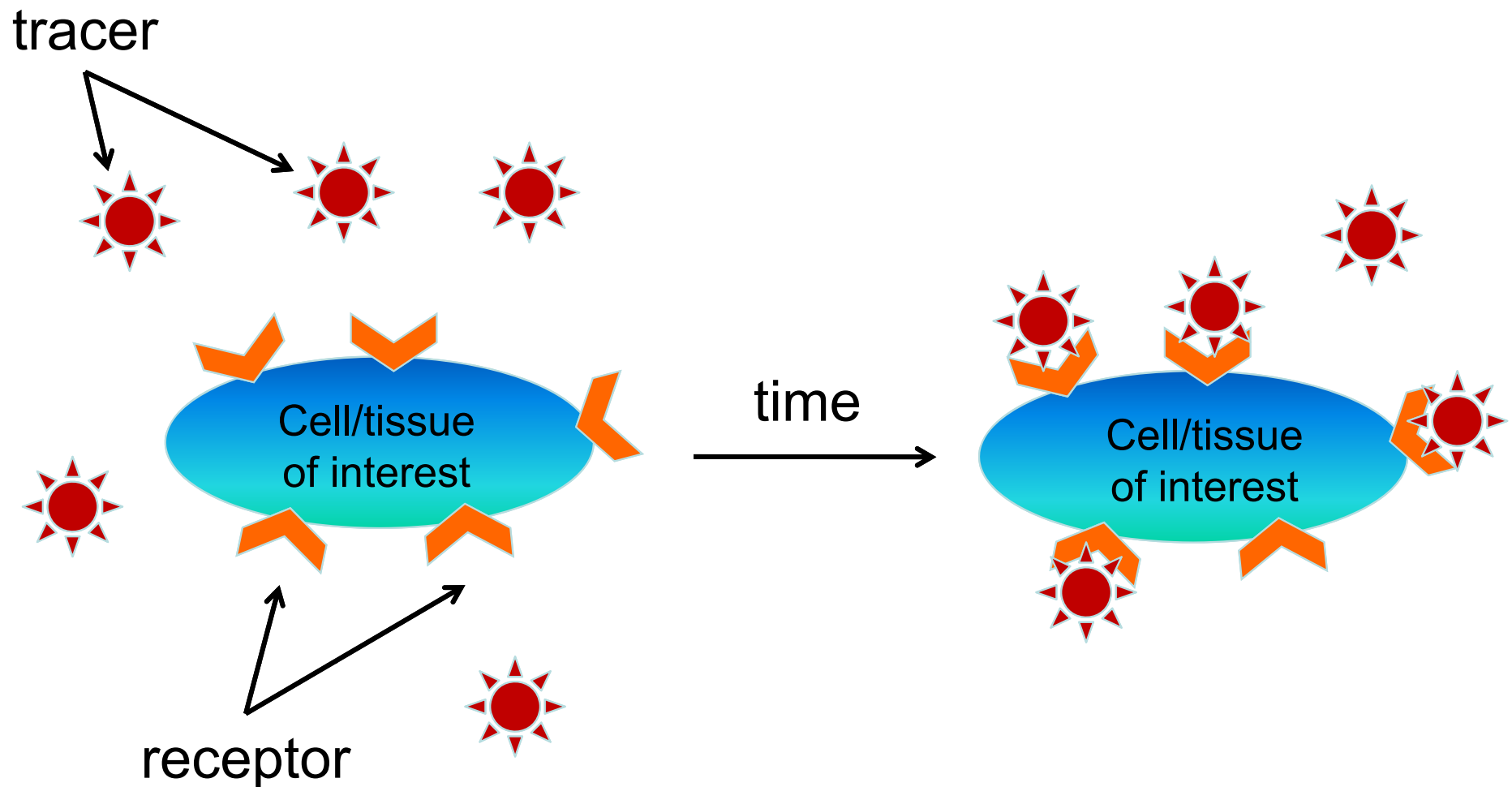
3) Conversion – activates probe (not for PET)

Perfusion Imaging

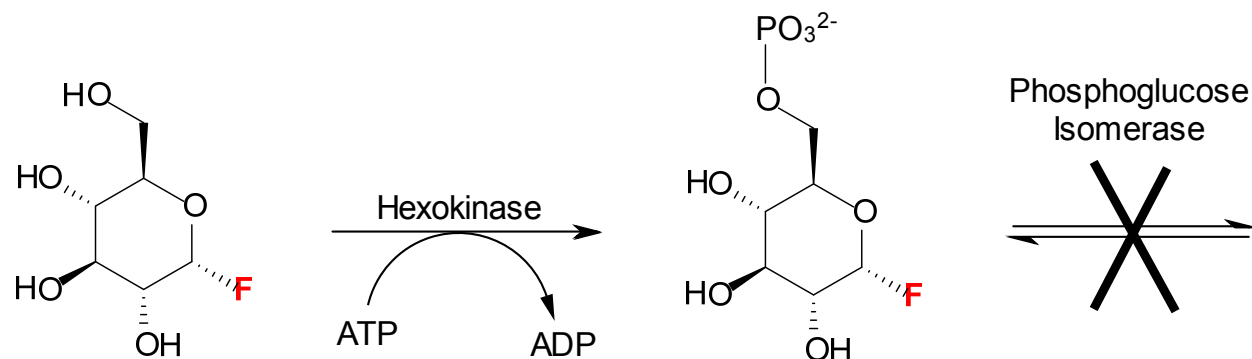
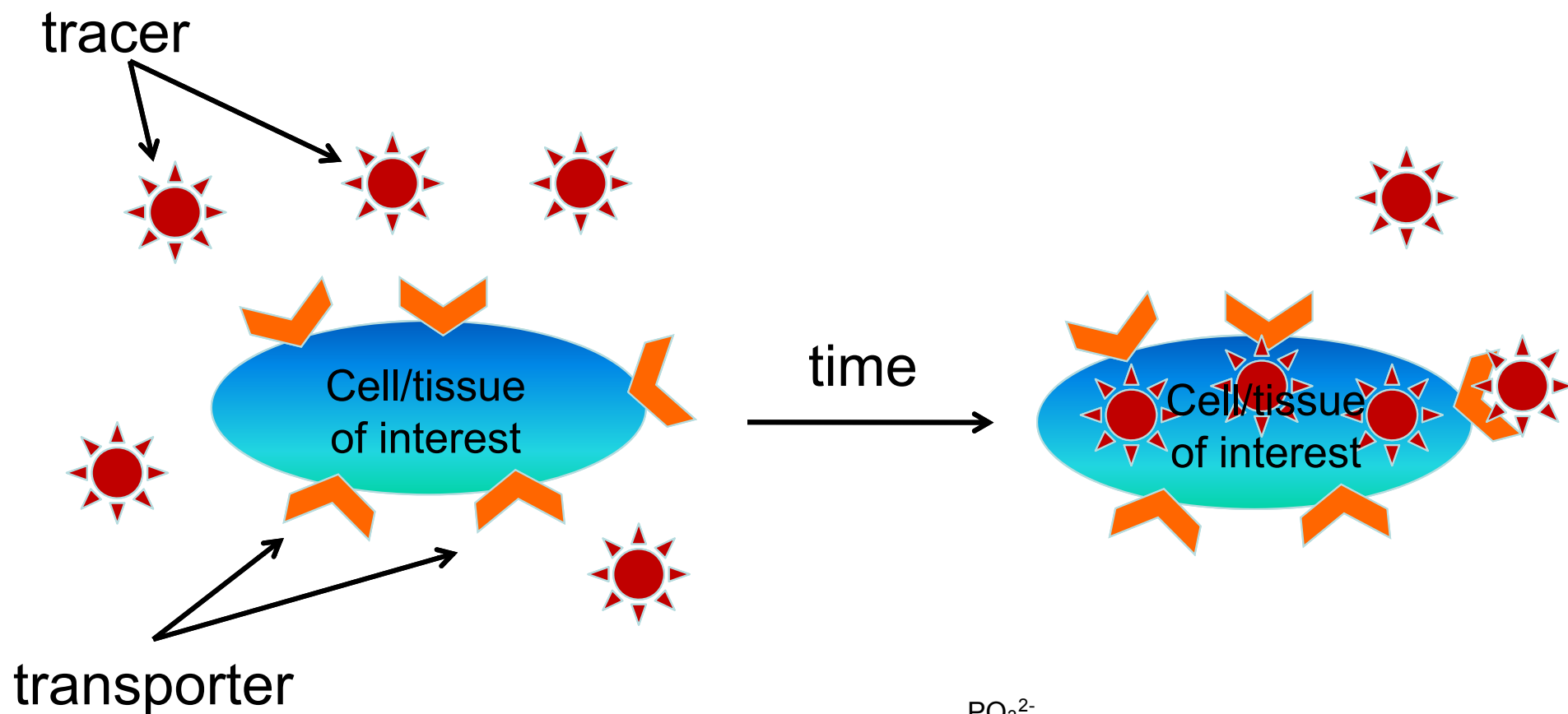


www.medicexchange.com

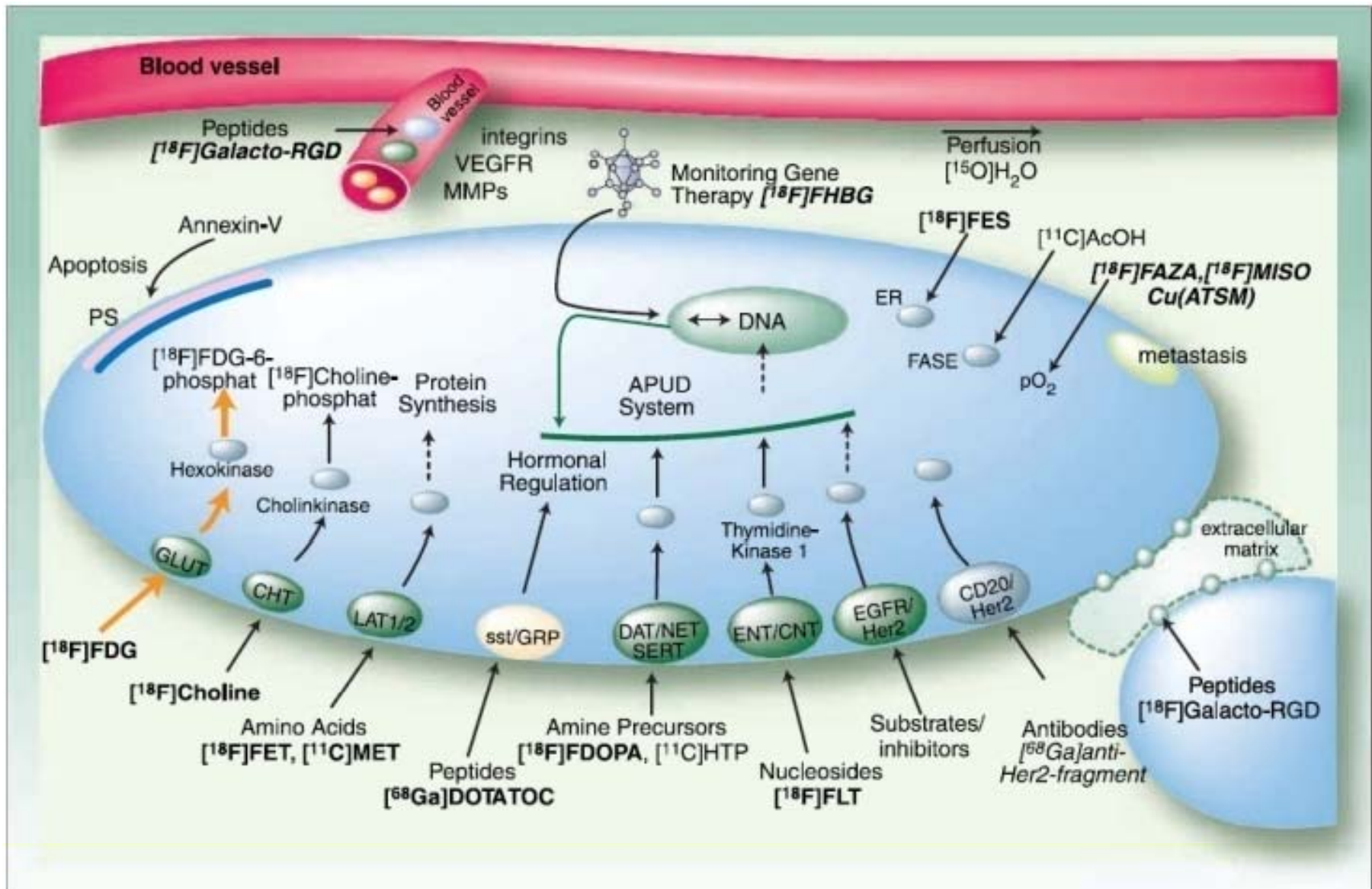
Targeted Imaging: Mechanism of Action - Binding



Targeted Imaging: Mechanism of Action - Accumulation

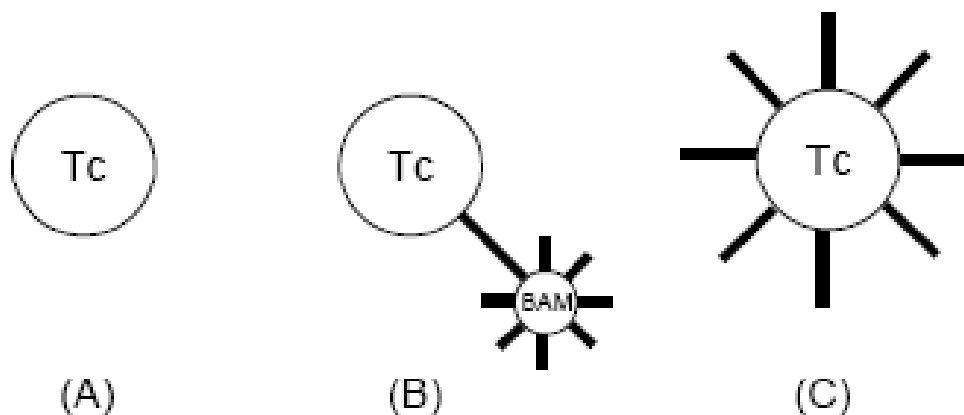


What Types of MI agents use PET?



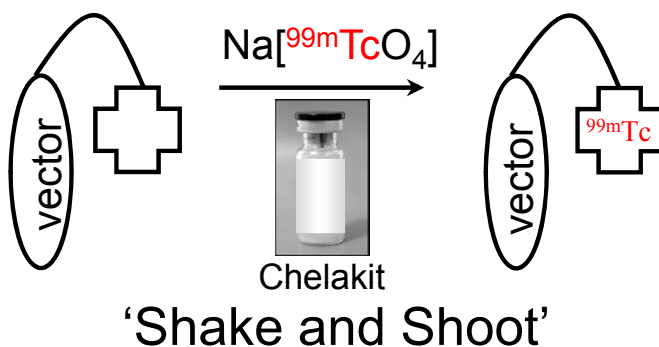
Labeling Approaches

- Integrated
- Direct, non-regiospecific
- Direct, regiospecific,
- Indirect, regiospecific
- Indirect non-regiospecific



The Paradigms of Nuclear Medicine

SPECT



| | halflife | keV |
|--------|----------|------------|
| Tc-99m | 6 hrs | 140 |
| I-123 | 13 hrs | 159 |
| In-111 | 2.8 d | 171 / 245 |
| Ga-67 | 3.3 d | 93/184/300 |

PET



| | halflife | MeV |
|-------|----------|------|
| F-18 | 110 min | 0.64 |
| C-11 | ~20 min | 0.96 |
| N-13 | ~10 min | 1.2 |
| O-15 | ~2min | 1.73 |
| Ga-68 | 68 min | 1.9 |
| Cu-64 | ~13 hrs | 0.65 |

pH

temp.

conc.

>10kDa

8kDa

mol. wt.

14

<65°C

g

μL

mass

volume

0

>90°C

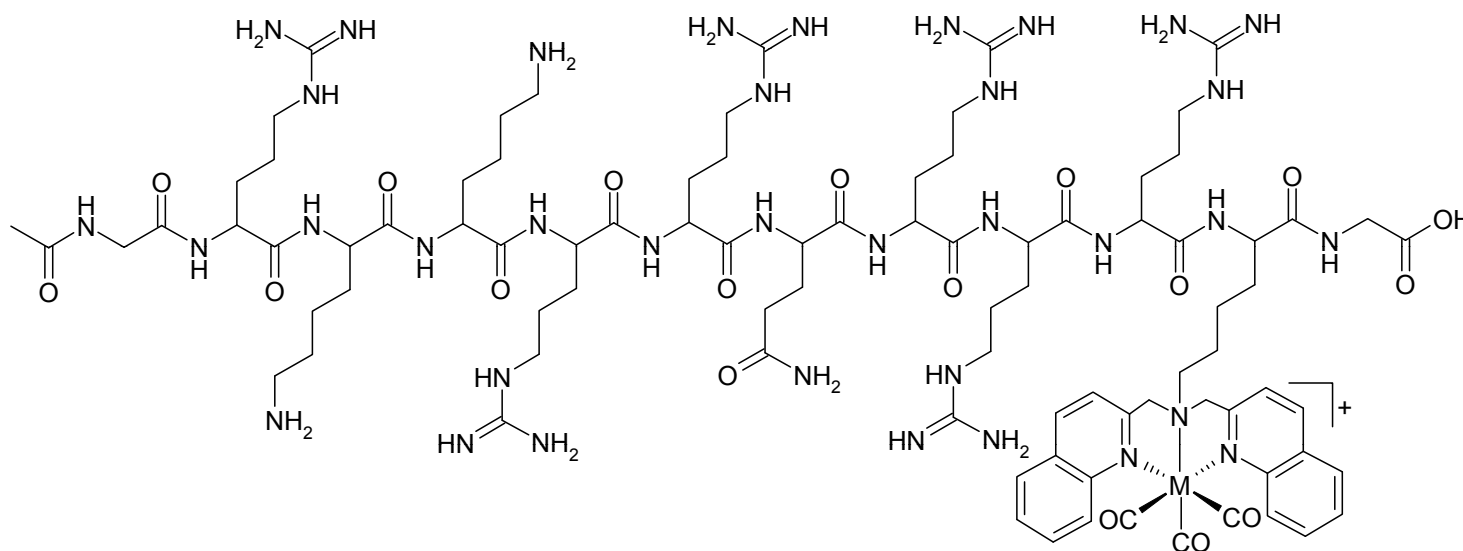
mg

mL

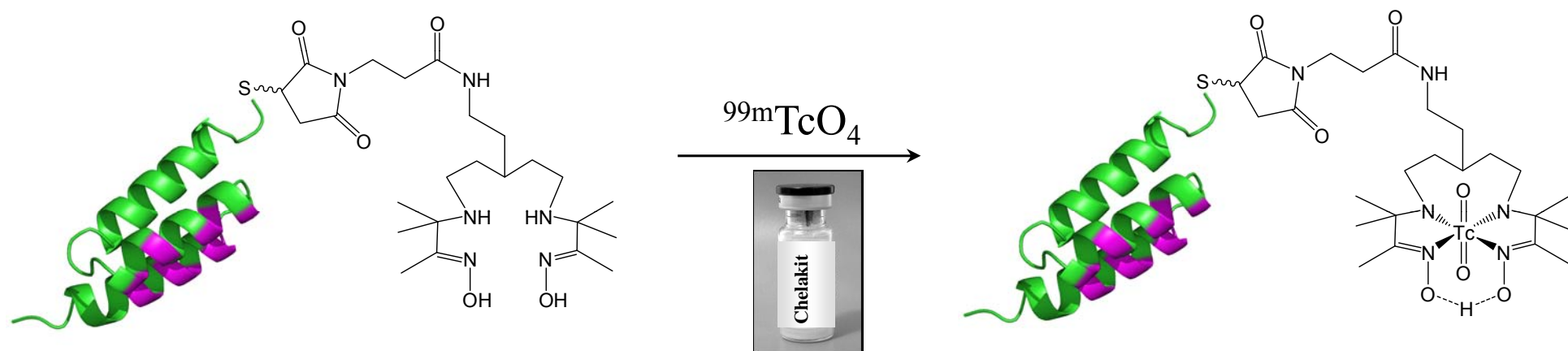
↖ construct ↗
dependent

Attributes of Large Mol. Wt. Vectors

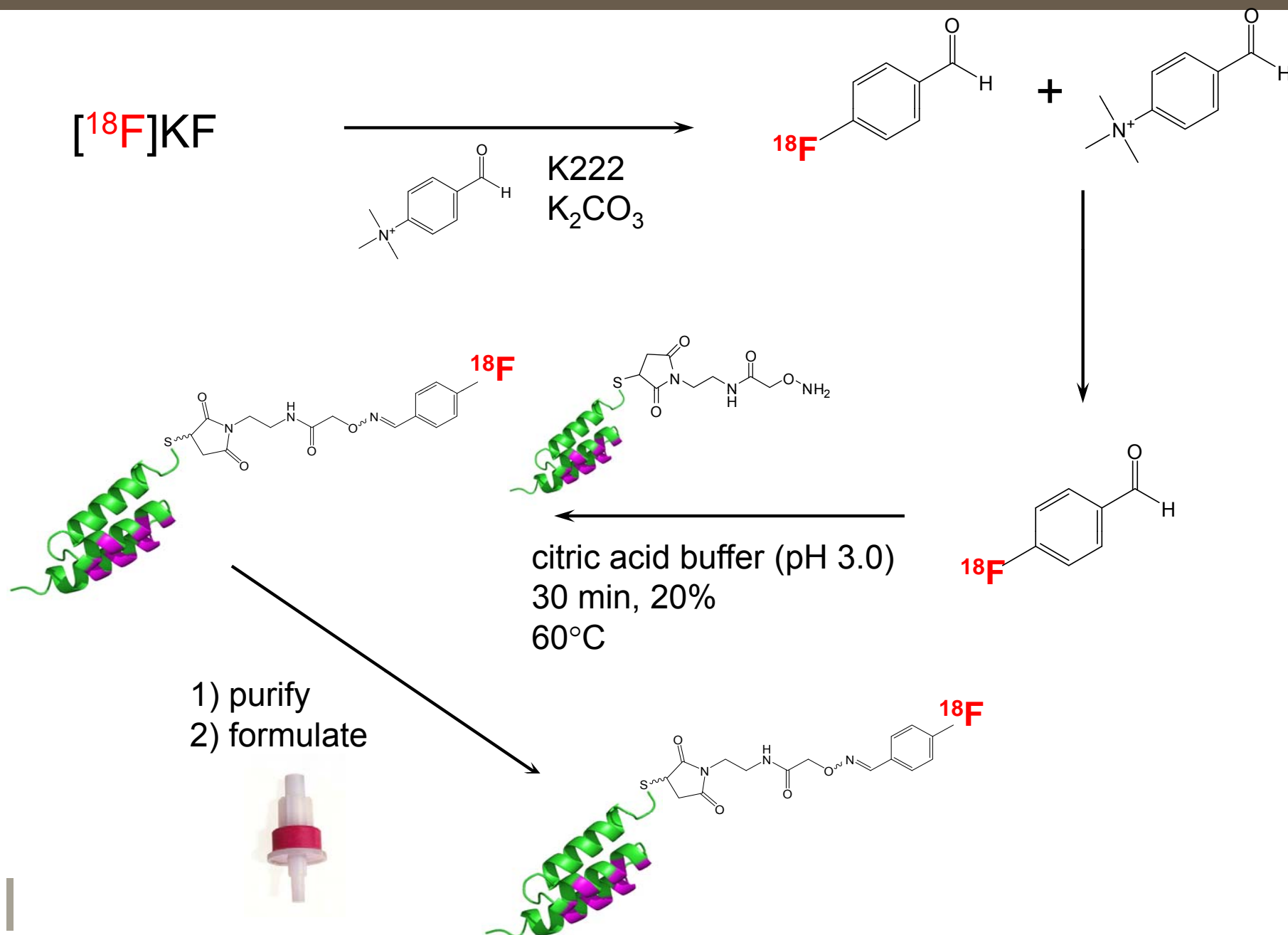
- peptides easily diffuse into tissue (better than proteins)
- tunable specificity
- good clearance profiles from non-target tissue (good signal-to-noise)
- low toxicity/immunogenicity



Tc-99m Chemistry: Example

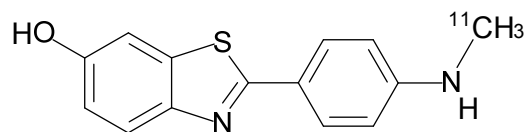
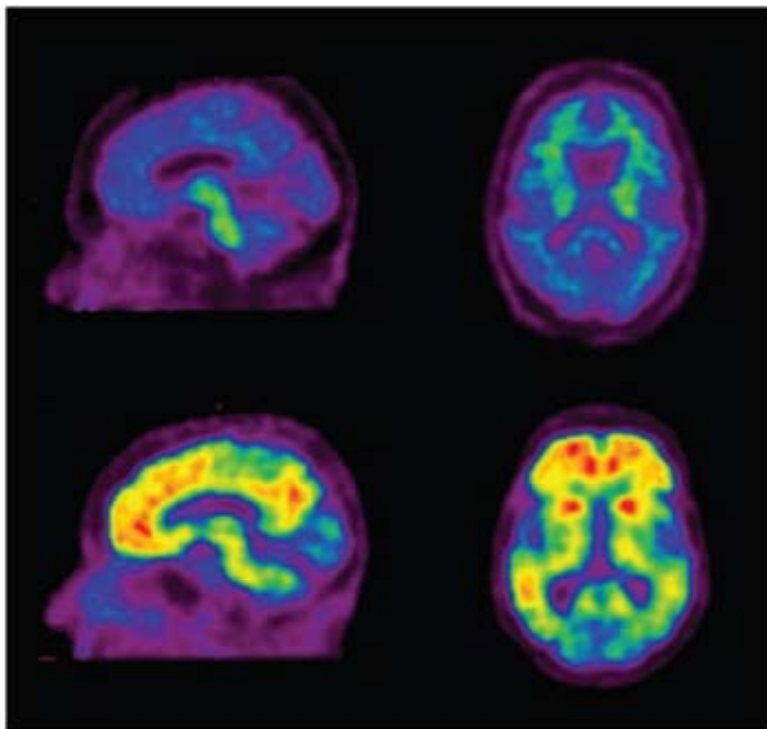


F-18 Chemistry for Large Mol. Wt.

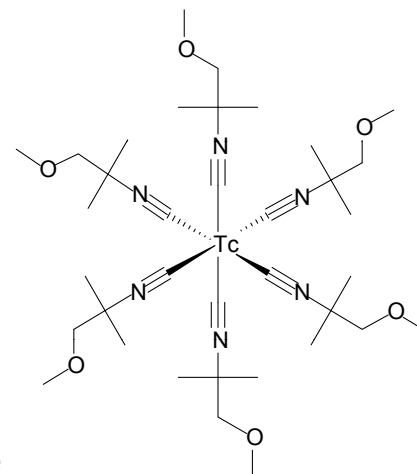
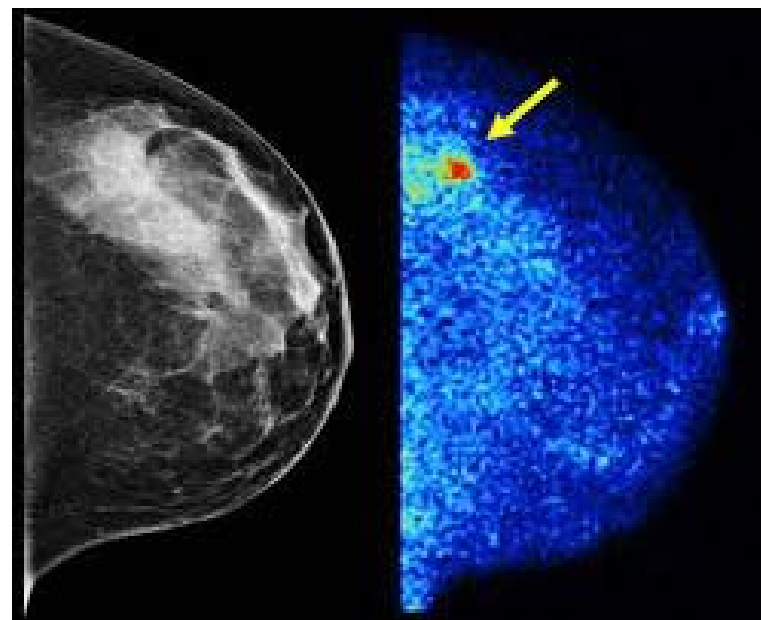


Medical Imaging in Humans - future

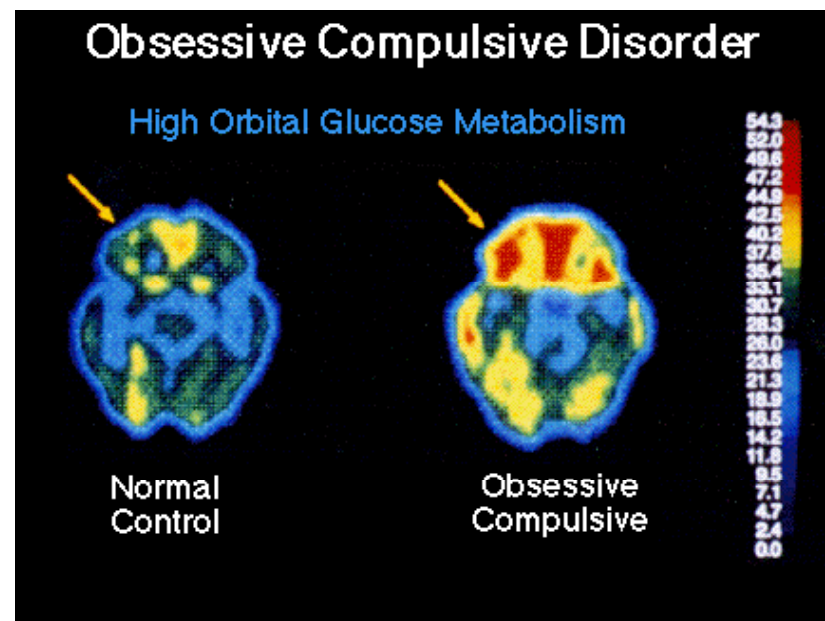
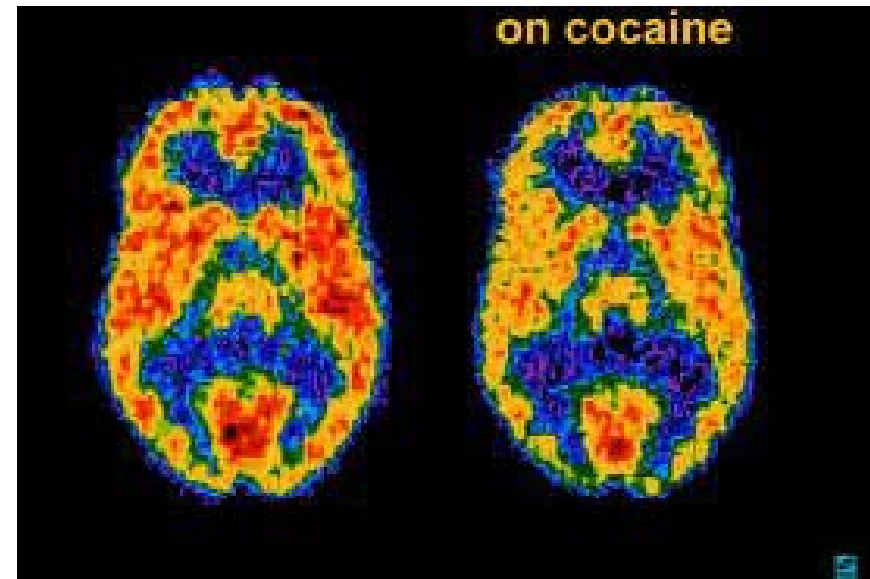
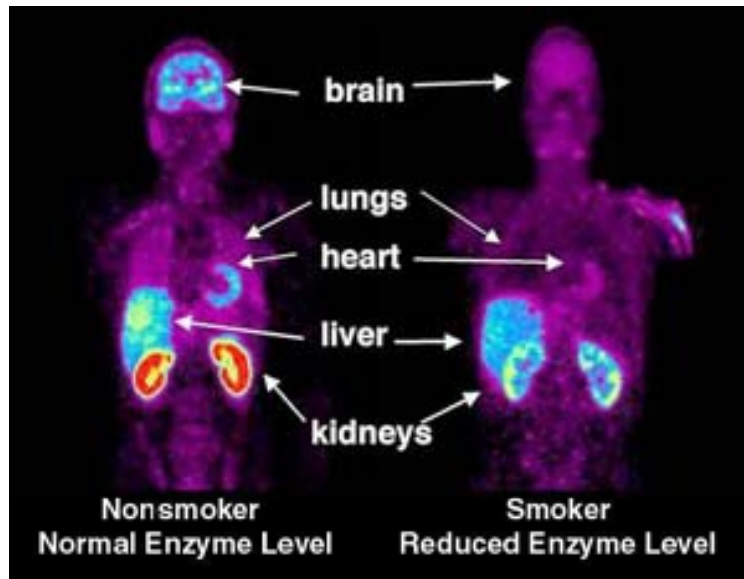
Alzheimer's



Breast Cancer



...and other conditions

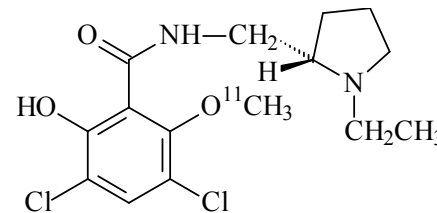
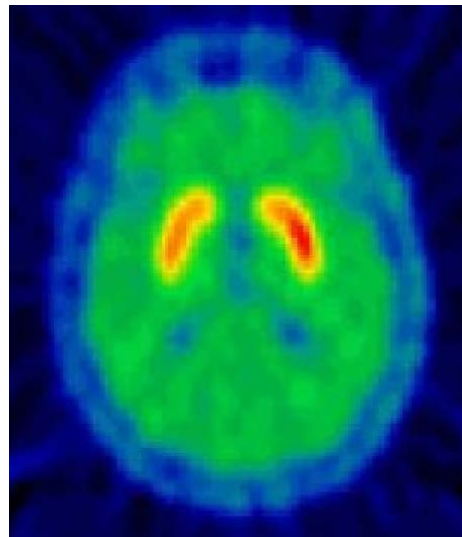




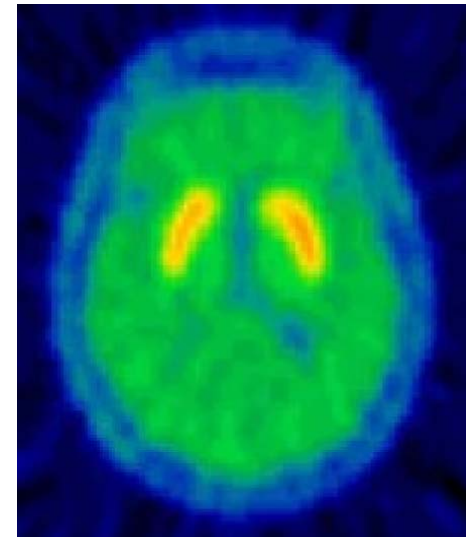
Observing the Placebo Effect...

“...the act of receiving any treatment may, in itself, be efficacious because of expectation of benefit.”

Parkinson's patient brain
scan showing
 ^{11}C -raclopride accumulation

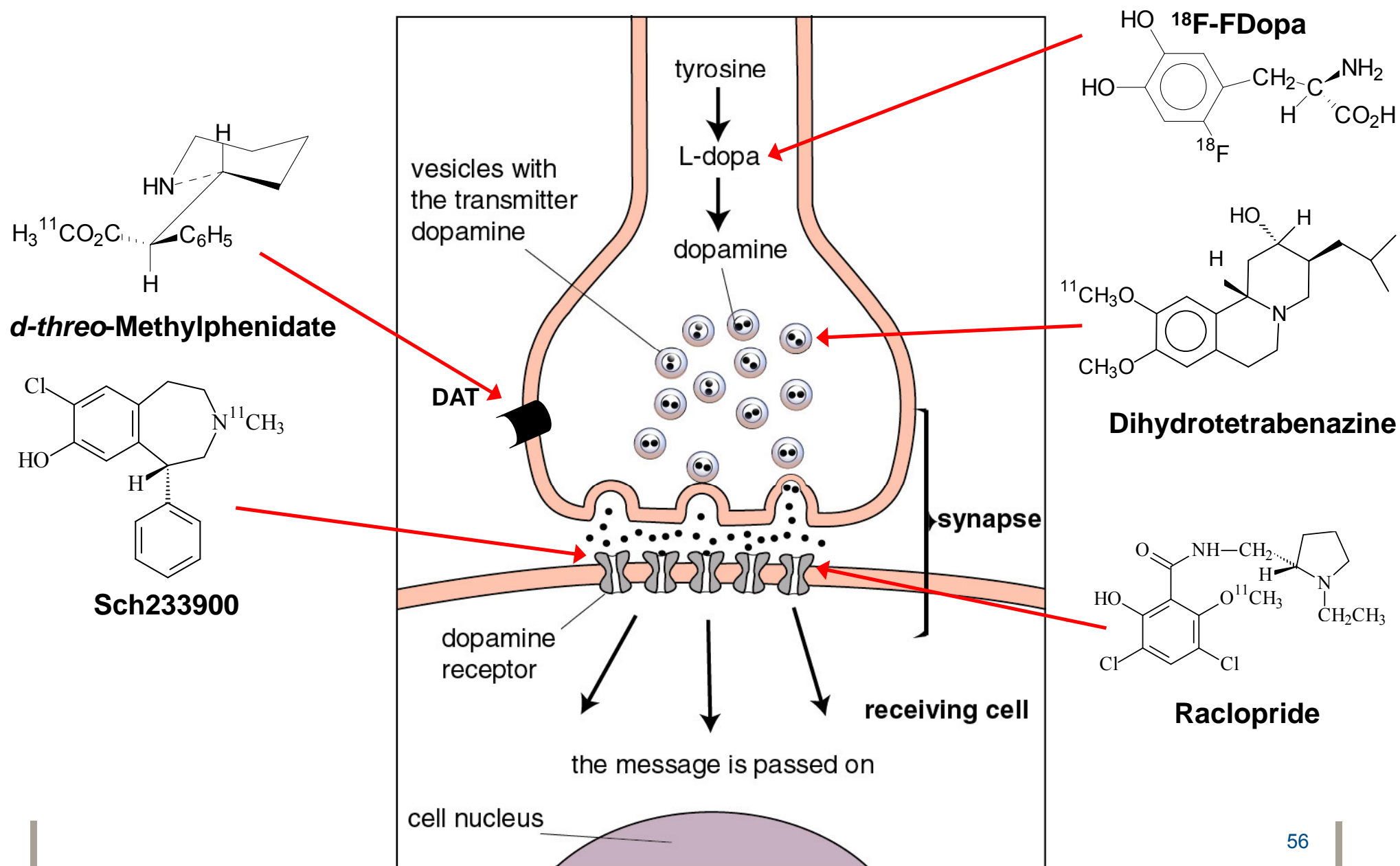
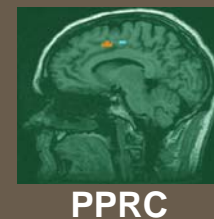


When told they had a
possibility of being
given drug of benefit



First demonstration of neurochemical effect of placebo

PPRC: Probing the Dopamine System



Infrastructure Upgrades: GMP Facilities

- WD Canada: \$911,000 (retrofit GMP upgrade)
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Not present:
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James Inkster,
Tom Morley



Photos by: Mindy Hapke

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GE Healthcare



Natural Resources
Canada

Ressources naturelles
Canada

Canada 

Thank You!

Merci!